UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

Form 10-Q

(Mark one)				
☑ QUARTERLY REPORT	PURSUANT TO SI	ECTION 13 OR 15(d) OF THE SE	CURITIES EXCHAN	IGE ACT OF 1934
For the quarterly period	ended June 30, 202	3		
		or		
☐ TRANSITION REPORT	PURSUANT TO S	ECTION 13 OR 15(d) OF THE SE	CURITIES EXCHAN	NGE ACT OF 1934
For the transition period	l from to			
		Commission file number	er: 001-33156	
		First So	lar	
		First Sola	r Inc	
		(Exact name of registrant as spe		
	Delaware	(,	20-4623678
(State or other jurisa	liction of incorporation	or organization)		(I.R.S. Employer Identification No.)
		350 West Washington St Tempe, Arizona (Address of principal executive offi	85288	
		(602) 414-93 (Registrant's telephone number,		
		Securities registered pursuant to S	Section 12(b) of the Act:	
Title of each cla	 '	Trading symbo	<u>ol(s)</u>	Name of each exchange on which registered
Common stock, \$0.001	par value	FSLR		The NASDAQ Stock Market LLC
				the Securities Exchange Act of 1934 during the preceding 12 ch filing requirements for the past 90 days. Yes ⊠ No □
		mitted electronically every Interact s (or for such shorter period that the		I to be submitted pursuant to Rule 405 of Regulation S-T to submit such files). Yes \boxtimes No \square
company. See the definitions of "lar	ge accelerated filer,"	"accelerated filer," "smaller reporting	g company," and "emer	d filer, smaller reporting company, or an emerging growth rging growth company" in Rule 12b-2 of the Exchange Act.
Č		Accelerated filer		Non-accelerated filer □
Smaller reporting company		Emerging growth company		
If an emerging growth company, in accounting standards provided pursu			use the extended transi	tion period for complying with any new or revised financial
Indicate by check mark whether the	registrant is a shell co	ompany (as defined in Rule 12b-2 of	the Exchange Act). Ye	s □ No ⊠

As of July 21, 2023, 106,831,394 shares of the registrant's common stock, \$0.001 par value per share, were outstanding.

FIRST SOLAR, INC.

FORM 10-Q FOR THE QUARTERLY PERIOD ENDED JUNE 30, 2023

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Throughout this Quarterly Report on Form 10-Q, we refer to First Solar, Inc. and its consolidated subsidiaries as "First Solar," "the Company," "we," "us," and "our." The unit of electricity is typically stated in megawatts ("MW") and gigawatts ("GW").

PART I. FINANCIAL INFORMATION

Item 1. Condensed Consolidated Financial Statements (Unaudited)

FIRST SOLAR, INC. CONDENSED CONSOLIDATED STATEMENTS OF OPERATIONS (In thousands, except per share amounts) (Unaudited)

		Three Mor Jun	nths E e 30,	nded	Six Months Ended June 30,				
		2023		2022		2023		2022	
Net sales	\$	810,673	\$	620,955	\$	1,358,959	\$	987,995	
Cost of sales		500,253		644,155		936,488		999,732	
Gross profit (loss)	,	310,420		(23,200)		422,471		(11,737)	
Operating expenses:									
Selling, general and administrative		46,328		38,894		90,356		75,622	
Research and development		36,745		25,229		67,255		52,337	
Production start-up		23,377		13,231		42,871		20,569	
Litigation loss		35,590		_		35,590		_	
Total operating expenses		142,040		77,354		236,072		148,528	
Gain on sales of businesses, net		135		245,381		118		247,288	
Operating income		168,515		144,827		186,517		87,023	
Foreign currency loss, net		(4,652)		(2,984)		(10,599)		(7,182)	
Interest income		25,026		2,880		50,848		5,205	
Interest expense, net		(1,415)		(3,236)		(2,163)		(6,101)	
Other income (expense), net		997		(1,883)		(459)		(2,095)	
Income before taxes		188,471		139,604		224,144		76,850	
Income tax expense		(17,892)		(83,799)		(11,004)		(64,300)	
Net income	\$	170,579	\$	55,805	\$	213,140	\$	12,550	
Net income per share:									
Basic	\$	1.60	\$	0.52	\$	2.00	\$	0.12	
Diluted	\$	1.59	\$	0.52	\$	1.99	\$	0.12	
Weighted-average number of shares used in per share calculations:	<u> </u>								
Basic		106,827		106,586		106,791		106,500	
Diluted		107,278		107,056		107,256		106,965	

FIRST SOLAR, INC. CONDENSED CONSOLIDATED STATEMENTS OF COMPREHENSIVE INCOME (In thousands)

(Unaudited)

	Three Mor Jun	nths I e 30,	Ended	Six Months Ended June 30,				
	2023		2022		2023		2022	
Net income	\$ 170,579	\$	55,805	\$	213,140	\$	12,550	
Other comprehensive (loss) income:								
Foreign currency translation adjustments	(5,348)		(18,170)		(2,693)		(28,295)	
Unrealized (loss) gain on marketable securities and restricted marketable securities, net of tax of \$85, \$681, \$(317) and \$1,927	(1,315)		(16,967)		5,651		(39,488)	
Unrealized gain (loss) on derivative instruments, net of tax of \$(165), \$1,541, \$(873) and \$1,635	594		(5,643)		2,808		(6,085)	
Other comprehensive (loss) income	(6,069)		(40,780)		5,766		(73,868)	
Comprehensive income (loss)	\$ 164,510	\$	15,025	\$	218,906	\$	(61,318)	

FIRST SOLAR, INC. CONDENSED CONSOLIDATED BALANCE SHEETS (In thousands, except share data) (Unaudited)

		June 30, 2023	December 31, 2022
ASSETS			
Current assets:			
Cash and cash equivalents	\$	829,913	\$ 1,481,269
Marketable securities		1,054,044	1,096,712
Accounts receivable trade, net		631,335	324,337
Accounts receivable unbilled		37,084	30,654
Inventories		756,173	621,376
Other current assets		352,181	 237,073
Total current assets		3,660,730	3,791,421
Property, plant and equipment, net		4,020,178	3,536,902
Deferred tax assets, net		126,234	78,680
Restricted marketable securities		194,650	182,070
Government grants receivable		225,121	_
Goodwill		28,646	14,462
Intangible assets, net		70,435	31,106
Inventories		257,169	260,395
Other assets		414,003	356,192
Total assets	\$	8,997,166	\$ 8,251,228
LIABILITIES AND STOCKHOLDERS' EQUITY	_		
Current liabilities:			
Accounts payable	\$	245,834	\$ 341,409
Income taxes payable		29,067	29,397
Accrued expenses		303,322	382,782
Deferred revenue		390,231	263,215
Other current liabilities		122,160	21,245
Total current liabilities		1,090,614	 1,038,048
Accrued solar module collection and recycling liability		132,061	128,114
Long-term debt		437,410	184,349
Deferred revenue		1,157,190	944,725
Other liabilities		140,253	119,937
Total liabilities		2,957,528	2,415,173
Commitments and contingencies			
Stockholders' equity:			
Common stock, \$0.001 par value per share; 500,000,000 shares authorized; 106,830,548 and 106,609,094 shares issued and outstanding at June 30, 2023 and December 31, 2022, respectively		107	107
Additional paid-in capital		2,872,153	2,887,476
Accumulated earnings		3,353,429	3,140,289
Accumulated other comprehensive loss		(186,051)	(191,817)
Total stockholders' equity		6,039,638	5,836,055
Total liabilities and stockholders' equity	\$	8,997,166	\$ 8,251,228

FIRST SOLAR, INC. CONDENSED CONSOLIDATED STATEMENTS OF STOCKHOLDERS' EQUITY (In thousands)

(Unaudited)

Three	Months	Ended	June	30,	2023
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	Commo	on Sto	ock	Additional Paid-In				Accumulated Other			Total	
	Shares		Amount		Capital	A	ccumulated Earnings	(Comprehensive Loss	S	Stockholders' Equity	
Balance at March 31, 2023	106,825	\$	107	\$	2,865,753	\$	3,182,850	\$	(179,982)	\$	5,868,728	
Net income	_		_		_		170,579		_		170,579	
Other comprehensive loss	_		_		_		_		(6,069)		(6,069)	
Common stock issued for share-based compensation	7		_		_		_		_		_	
Tax withholding related to vesting of restricted stock	(1)		_		(1,933)		_		_		(1,933)	
Share-based compensation expense	_		_		8,333		_		_		8,333	
Balance at June 30, 2023	106,831	\$	107	\$	2,872,153	\$	3,353,429	\$	(186,051)	\$	6,039,638	

Three Months Ended June 30, 2022

	Commo	n Stock	n Stock Amount		Additional Paid-In Capital		ccumulated Earnings	Accumulated Other Comprehensive Loss			Total Stockholders' Equity	
		- A		_		A		_		_		
Balance at March 31, 2022	106,583	\$	107	\$	2,863,318	\$	3,141,200	\$	(129,450)	\$	5,875,175	
Net income	_		_		_		55,805		_		55,805	
Other comprehensive loss	_		_		_		_		(40,780)		(40,780)	
Common stock issued for share-based compensation	12		_		_		_		_		_	
Tax withholding related to vesting of restricted stock	(1)		_		(86)		_		_		(86)	
Share-based compensation expense	_		_		5,713		_		_		5,713	
Balance at June 30, 2022	106,594	\$	107	\$	2,868,945	\$	3,197,005	\$	(170,230)	\$	5,895,827	

FIRST SOLAR, INC. CONDENSED CONSOLIDATED STATEMENTS OF STOCKHOLDERS' EQUITY (In thousands) (Unaudited)

Six Months Ended June 30, 2023

	Commo	 ck Amount	Additional Paid-In Capital	Ac	ccumulated Earnings	Co	Accumulated Other mprehensive Loss	Total Equity
Balance at December 31, 2022	106,609	\$ 107	\$ 2,887,476	\$	3,140,289	\$	(191,817)	\$ 5,836,055
Net income	_	_	_		213,140			213,140
Other comprehensive income	_	_	_		_		5,766	5,766
Common stock issued for share-based compensation	371	_	_		_		_	_
Tax withholding related to vesting of restricted stock	(149)	_	(30,247)		_		_	(30,247)
Share-based compensation expense		_	14,924		_		_	14,924
Balance at June 30, 2023	106,831	\$ 107	\$ 2,872,153	\$	3,353,429	\$	(186,051)	\$ 6,039,638

Six Months Ended June 30, 2022

	Comme	on Stock	_	Additional Paid-In		Accumulated Other		Total
	Shares	Amount	Capital Accumulated Earnings Comprehensive Loss		Equity			
Balance at December 31, 2021	106,332	\$ 106	\$	2,871,352	\$ 3,184,455	\$ (96,362)	\$	5,959,551
Net income	_	_		_	12,550	_		12,550
Other comprehensive loss	_	_		_	_	(73,868)		(73,868)
Common stock issued for share-based compensation	426	1		_	_	_		1
Tax withholding related to vesting of restricted stock	(164)	_		(11,591)	_	_		(11,591)
Share-based compensation expense			_	9,184				9,184
Balance at June 30, 2022	106,594	\$ 107	\$	2,868,945	\$ 3,197,005	\$ (170,230)	\$	5,895,827

FIRST SOLAR, INC. CONDENSED CONSOLIDATED STATEMENTS OF CASH FLOWS (In thousands) (Unaudited)

Six Months Ended June 30,

	June 30,			
		2023		2022
Cash flows from operating activities:	<u> </u>			
Net income	\$	213,140	\$	12,550
Adjustments to reconcile net income to cash used in operating activities:				
Depreciation, amortization and accretion		140,560		131,760
Impairments and net losses on disposal of long-lived assets		230		62,688
Share-based compensation		15,011		9,267
Deferred income taxes		(42,607)		(5,576)
Gain on sales of businesses, net		(118)		(247,288)
Other, net		(9,073)		(392)
Changes in operating assets and liabilities:				
Accounts receivable, trade and unbilled		(177,591)		145,784
Inventories		(131,625)		(160,456)
Project assets and PV solar power systems		8,626		(160,300)
Government grants receivable		(225,121)		_
Other assets		(105,243)		(55,154)
Income tax receivable and payable		(20,090)		42,679
Accounts payable and accrued expenses		(42,994)		(77,301)
Deferred revenue		211,721		211,308
Other liabilities		40,898		39,610
Net cash used in operating activities		(124,276)		(50,821)
Cash flows from investing activities:				
Purchases of property, plant and equipment		(753,656)		(353,448)
Purchases of marketable securities		(2,492,495)		(971,205)
Proceeds from sales and maturities of marketable securities		2,538,069		1,198,254
Proceeds from sales of businesses, net of cash and restricted cash sold		_		264,614
Acquisitions, net of cash acquired		(35,540)		
Other investing activities				72
Net cash (used in) provided by investing activities		(743,622)		138,287
Cash flows from financing activities:				
Proceeds from borrowings under long-term debt, net of issuance costs		246,825		213,086
Repayment of long-term debt		_		(75,879)
Payments of tax withholdings for restricted shares		(30,247)		(11,591)
Net cash provided by financing activities		216,578		125,616
Effect of exchange rate changes on cash, cash equivalents, restricted cash, and restricted cash equivalents		2,454		39,934
Net (decrease) increase in cash, cash equivalents, restricted cash, and restricted cash equivalents		(648,866)		253,016
Cash, cash equivalents, restricted cash, and restricted cash equivalents, beginning of the period		1,493,462		1,455,837
Cash, cash equivalents, restricted cash, and restricted cash equivalents, end of the period	\$	844,596	\$	1,708,853
Supplemental disclosure of noncash investing and financing activities:				
Property, plant and equipment acquisitions funded by liabilities	\$	183,482	\$	178,807
Proceeds to be received from sales of businesses	\$	132	\$	163,966
Acquisitions funded by liabilities and contingent consideration	\$	18,686	\$	· —

FIRST SOLAR, INC.

NOTES TO CONDENSED CONSOLIDATED FINANCIAL STATEMENTS (Unaudited)

1. Basis of Presentation

The accompanying unaudited condensed consolidated financial statements of First Solar, Inc. and its subsidiaries in this Quarterly Report have been prepared in accordance with generally accepted accounting principles in the United States of America ("U.S. GAAP") for interim financial information and pursuant to the instructions to Form 10-Q and Article 10 of Regulation S-X of the Securities and Exchange Commission (the "SEC"). Accordingly, these interim financial statements do not include all of the information and footnotes required by U.S. GAAP for annual financial statements. In the opinion of First Solar management, all adjustments (consisting only of normal recurring adjustments) considered necessary for a fair statement have been included. Certain prior period balances have been reclassified to conform to the current period presentation.

The preparation of condensed consolidated financial statements in conformity with U.S. GAAP requires us to make estimates and assumptions that affect the amounts reported in the financial statements and accompanying notes. Despite our intention to establish accurate estimates and reasonable assumptions, actual results could differ materially from such estimates and assumptions. Operating results for the three and six months ended June 30, 2023 are not necessarily indicative of the results that may be expected for the year ending December 31, 2023 or for any other period. The condensed consolidated balance sheet at December 31, 2022 has been derived from the audited consolidated financial statements at that date, but does not include all of the information and footnotes required by U.S. GAAP for complete financial statements. These interim financial statements and notes should be read in conjunction with the audited financial statements and notes thereto for the year ended December 31, 2022 included in our Annual Report on Form 10-K, which has been filed with the SEC.

Unless expressly stated or the context otherwise requires, the terms "the Company," "we," "us," "our," and "First Solar" refer to First Solar, Inc. and its consolidated subsidiaries, and the term "condensed consolidated financial statements" refers to the accompanying unaudited condensed consolidated financial statements contained in this Quarterly Report.

2. Business Acquisitions

In May 2023, we acquired 100% of the shares of Evolar AB ("Evolar"), a developer of perovskite technology, for cash payments of \$35.5 million, net of cash acquired of \$0.5 million, and a promise to pay additional consideration of up to \$42.5 million contingent on the achievement of certain technical milestones. The fair value of such contingent consideration was determined to be \$18.5 million at the acquisition date. In connection with applying the acquisition method of accounting, \$47.0 million of the purchase price consideration was assigned to an in-process research and development ("IPR&D") intangible asset to be amortized over its useful life upon successful completion of the underlying project, \$15.0 million was assigned to goodwill, \$9.2 million was assigned to a deferred tax liability, and \$2.0 million was assigned to property, plant and equipment.

The acquired IPR&D includes technical information, know-how, and other proprietary information associated with certain production capabilities for perovskite technology. The acquisition is expected to accelerate the development of high efficiency tandem devices by integrating Evolar's know-how with First Solar's existing research and development ("R&D") capabilities, intellectual property portfolio, and expertise in developing and commercially scaling thin film photovoltaic ("PV") products. The goodwill is attributable to the acquired technical workforce of Evolar and the synergies the Company expects through integrating the acquired technology to accelerate the development of next-generation PV technology. The goodwill resulting from this transaction is not expected to be deductible for income tax purposes.

3. Sales of Businesses

Sale of Japan Project Development Business

In May 2022, we entered into various agreements with certain subsidiaries of PAG Real Assets ("PAG"), a private investment firm, for the sale of our Japan project development business. The transaction included our approximately 293 MW utility-scale solar project development platform, which comprised the business of developing, contracting for the construction of, and selling utility-scale PV solar power systems.

In June 2022, we completed the sale of our Japan project development business for an aggregate purchase price of ¥66.4 billion (\$488.4 million), subject to certain customary post-closing adjustments. On the closing date, we received proceeds of ¥44.1 billion (\$324.5 million) and transferred cash and restricted cash of ¥8.4 billion (\$61.9 million) to PAG. As a result of this transaction, we recognized a gain of \$245.4 million, net of transaction costs, during the three months ended June 30, 2022, which was included in "Gain on sales of businesses, net" in our condensed consolidated statements of operations.

During the three months ended June 30, 2023, we recognized certain post-closing adjustments associated with the prior sale of our Japan project development business, which was included in "Gain on sales of businesses, net" in our condensed consolidated statements of operations.

Sales of International O&M Operations

In January 2022, we completed the sale of our Chilean operations and maintenance ("O&M") operations to a subsidiary of Clairvest Group, Inc. ("Clairvest") and received total consideration of \$1.9 million. As a result of this transaction, we recognized a gain of \$1.6 million, net of transaction costs and post-closing adjustments, during the six months ended June 30, 2022, which was included in "Gain on sales of businesses, net" in our condensed consolidated statements of operations.

During the six months ended June 30, 2023, we recognized certain post-closing adjustments associated with the prior sale of our O&M operations in a foreign jurisdiction, which was included in "Gain on sales of businesses, net" in our condensed consolidated statements of operations.

4. Cash, Cash Equivalents, and Marketable Securities

Cash, cash equivalents, and marketable securities consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

 June 30, 2023	D	December 31, 2022
\$ 826,635	\$	1,476,945
 3,278		4,324
829,913		1,481,269
34,615		59,777
43,770		56,463
846,102		
129,557		980,472
1,054,044		1,096,712
\$ 1,883,957	\$	2,577,981
	\$ 826,635 3,278 829,913 34,615 43,770 846,102 129,557 1,054,044	\$ 826,635 \$ 3,278 \$ 829,913 \$ 34,615 \$ 43,770 \$ 846,102 \$ 129,557 \$ 1,054,044

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The following table provides a reconciliation of cash, cash equivalents, restricted cash, and restricted cash equivalents reported within our condensed consolidated balance sheets as of June 30, 2023 and December 31, 2022 to the total of such amounts as presented in the condensed consolidated statements of cash flows (in thousands):

	Balance Sheet Line Item	June 30, 2023	 December 31, 2022
Cash and cash equivalents	Cash and cash equivalents	\$ 829,913	\$ 1,481,269
Restricted cash – current	Other current assets	8,262	3,175
Restricted cash – noncurrent	Other assets	3,227	2,734
Restricted cash equivalents - noncurrent	Other assets	 3,194	 6,284
Total cash, cash equivalents, restricted cash, and restricted cash equivalents		\$ 844,596	\$ 1,493,462

During the three months ended June 30, 2023, we sold marketable securities for proceeds of \$34.9 million and realized a loss of less than \$0.1 million on such sales. See Note 10. "Fair Value Measurements" to our condensed consolidated financial statements for information about the fair value of our marketable securities.

The following tables summarize the unrealized gains and losses related to our available-for-sale marketable securities, by major security type, as of June 30, 2023 and December 31, 2022 (in thousands):

			Α	As of June 30, 2023			
	Amortized Cost	Unrealized Gains		Unrealized Losses	Allo	owance for Credit Losses	Fair Value
Foreign debt	\$ 35,000	\$ _	\$	371	\$	14	\$ 34,615
U.S. debt	45,500	9		1,726		13	43,770
U.S. Treasury securities	845,980	122		_		_	846,102
Time deposits	129,592	_		_		35	129,557
Total	\$ 1,056,072	\$ 131	\$	2,097	\$	62	\$ 1,054,044

			As o	of December 31, 2022				
 Amortized Cost		Unrealized Gains		Unrealized Losses	All	owance for Credit Losses		Fair Value
\$ 59,940	\$		\$	140	\$	23	\$	59,777
58,308		_		1,823		22		56,463
980,810		_		_		338		980,472
\$ 1,099,058	\$		\$	1,963	\$	383	\$	1,096,712
\$ \$	Cost \$ 59,940 58,308 980,810	Cost \$ 59,940 \$ 58,308 980,810	Amortized Cost Unrealized Gains \$ 59,940 \$ — 58,308 — 980,810 —	Amortized Cost Unrealized Gains \$ 59,940 \$ - \$ 58,308 - \$ 980,810 \$	Amortized Cost Unrealized Gains Unrealized Losses \$ 59,940 \$ — \$ 140 58,308 — 1,823 980,810 — —	Cost Gains Losses \$ 59,940 \$ - \$ 140 \$ 58,308 - 1,823 -	Amortized Cost Unrealized Gains Unrealized Losses Allowance for Credit Losses \$ 59,940 \$ - \$ 140 \$ 23 58,308 - 1,823 22 980,810 - - 338	Amortized Cost Unrealized Gains Unrealized Losses Allowance for Credit Losses \$ 59,940 \$ - \$ 140 \$ 23 \$ 58,308 - 1,823 22 22 23 24 <t< td=""></t<>

The contractual maturities of our marketable securities as of June 30, 2023 were as follows (in thousands):

	 Value
One year or less	\$ 978,855
One year to two years	66,830
Two years to three years	4,454
Three years to four years	_
Four years to five years	_
More than five years	3,905
Total	\$ 1,054,044

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5. Restricted Marketable Securities

Restricted marketable securities consisted of the following as of June 30, 2023 and December 31, 2022 (in thousands):

	June 30, 2023		December 31, 2022
Foreign government obligations	\$ 48,895	\$	46,886
Supranational debt	15,582		8,661
U.S. debt	112,169		109,328
U.S. government obligations	 18,004		17,195
Total restricted marketable securities	\$ 194,650	\$	182,070

Our restricted marketable securities represent long-term investments to fund the estimated future cost of collecting and recycling modules covered under our solar module collection and recycling program. We have established a trust under which estimated funds are put into custodial accounts with an established and reputable bank, for which First Solar, Inc.; First Solar Malaysia Sdn. Bhd.; and First Solar Manufacturing GmbH are grantors. As of June 30, 2023 and December 31, 2022, such custodial accounts also included noncurrent restricted cash and cash equivalents balances of \$3.2 million and \$6.7 million, respectively, which were reported within "Other assets." Trust funds may be disbursed for qualified module collection and recycling costs (including capital and facility related recycling costs), payments to customers for assuming collection and recycling obligations, and reimbursements of any overfunded amounts. Investments in the trust must meet certain investment quality criteria comparable to highly rated government or agency bonds. As necessary, we fund any incremental amounts for our estimated collection and recycling obligations on an annual basis based on the estimated costs of collecting and recycling covered modules, estimated rates of return on our restricted marketable securities, and an estimated solar module life of 25 years, less amounts already funded in prior years. See Note 10. "Fair Value Measurements" to our condensed consolidated financial statements for information about the fair value of our restricted marketable securities.

The following tables summarize the unrealized gains and losses related to our restricted marketable securities, by major security type, as of June 30, 2023 and December 31, 2022 (in thousands):

			A	As of June 30, 2023			
	 Amortized Cost	Unrealized Gains		Unrealized Losses	Allo	owance for Credit Losses	Fair Value
Foreign government obligations	\$ 64,909	\$ _	\$	16,004	\$	10	\$ 48,895
Supranational debt	17,797	126		2,341		_	15,582
U.S. debt	147,391	_		35,194		28	112,169
U.S. government obligations	 24,506	_		6,497		5	18,004
Total	\$ 254,603	\$ 126	\$	60,036	\$	43	\$ 194,650

				As of	f December 31, 2022	2		
	-	Amortized Cost	Unrealized Gains		Unrealized Losses	All	owance for Credit Losses	Fair Value
Foreign government obligations	\$	64,008	\$ _	\$	17,112	\$	10	\$ 46,886
Supranational debt		11,146	_		2,485		_	8,661
U.S. debt		148,288	_		38,932		28	109,328
U.S. government obligations		24,551	_		7,352		4	17,195
Total	\$	247,993	\$ _	\$	65,881	\$	42	\$ 182,070

As of June 30, 2023, the contractual maturities of these securities were between 8 years and 16 years.

6. Consolidated Balance Sheet Details

Accounts receivable trade, net

Accounts receivable trade, net consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	 June 30, 2023	 December 31, 2022
Accounts receivable trade, gross	\$ 632,620	\$ 325,379
Allowance for credit losses	 (1,285)	(1,042)
Accounts receivable trade, net	\$ 631,335	\$ 324,337

Inventories

Inventories consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	June 30, 2023		December 31, 2022
Raw materials	\$ 413,279	\$	397,912
Work in process	83,156		66,641
Finished goods	516,907		417,218
Inventories	\$ 1,013,342	\$	881,771
Inventories – current	\$ 756,173	\$	621,376
Inventories – noncurrent	\$ 257,169	\$	260,395

Other current assets

Other current assets consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	 June 30, 2023		ecember 31, 2022
Spare maintenance materials and parts	\$ 131,035	\$	114,428
Operating supplies	62,581		47,492
Prepaid expenses	53,300		43,262
Insurance receivable for accrued litigation (1)	51,300		_
Prepaid income taxes	13,574		8,314
Restricted cash	8,262		3,175
Derivative instruments (2)	1,146		2,018
Other	30,983		18,384
Other current assets	\$ 352,181	\$	237,073

⁽¹⁾ See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our legal proceedings.

⁽²⁾ See Note 8. "Derivative Financial Instruments" to our condensed consolidated financial statements for discussion of our derivative instruments.

Property, plant and equipment, net

Property, plant and equipment, net consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	 June 30, 2023	 December 31, 2022
Land	\$ 35,335	\$ 35,259
Buildings and improvements	1,020,969	893,049
Machinery and equipment	3,255,297	2,762,801
Office equipment and furniture	158,164	146,467
Leasehold improvements	40,080	40,160
Construction in progress	 1,115,767	1,121,938
Property, plant and equipment, gross	5,625,612	4,999,674
Accumulated depreciation	(1,605,434)	(1,462,772)
Property, plant and equipment, net	\$ 4,020,178	\$ 3,536,902

Depreciation of property, plant and equipment was \$76.9 million and \$142.8 million for the three and six months ended June 30, 2023, respectively, and \$60.0 million and \$118.6 million for the three and six months ended June 30, 2022, respectively.

Other assets

Other assets consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	June 30, 2023		December 31, 2022	
Advance payments for raw materials	\$ 141,062	\$	91,260	
Operating lease assets (1)	89,747		93,185	
Income tax receivables	70,818		56,993	
Project assets	27,870		30,108	
Accounts receivable unbilled, net	4,229		11,498	
Restricted cash	3,227		2,734	
Restricted cash equivalents	3,194		6,284	
Accounts receivable trade, net	_		1,500	
Other	73,856		62,630	
Other assets	\$ 414,003	\$	356,192	

⁽¹⁾ See Note 9. "Leases" to our condensed consolidated financial statements for discussion of our lease arrangements.

Accrued expenses

Accrued expenses consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	June 30, 2023	De	cember 31, 2022
Accrued property, plant and equipment	\$ 104,740	\$	148,777
Accrued inventory	56,144		44,679
Accrued freight	44,938		77,136
Accrued compensation and benefits	30,304		47,939
Accrued other taxes	12,546		19,765
Product warranty liability (1)	9,243		10,660
Other	45,407		33,826
Accrued expenses	\$ 303,322	\$	382,782

⁽¹⁾ See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our "Product Warranties."

Other current liabilities

Other current liabilities consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	June 30, 2023	D	December 31, 2022
Accrued litigation (1)	\$ 86,890	\$	_
Derivative instruments (2)	12,875		6,668
Operating lease liabilities (3)	9,693		9,193
Contingent consideration (4)	7,500		_
Other	 5,202		5,384
Other current liabilities	\$ 122,160	\$	21,245

⁽¹⁾ See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our legal proceedings.

⁽²⁾ See Note 8. "Derivative Financial Instruments" to our condensed consolidated financial statements for discussion of our derivative instruments.

⁽³⁾ See Note 9. "Leases" to our condensed consolidated financial statements for discussion of our lease arrangements.

⁽⁴⁾ See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our contingent consideration arrangements.

Other liabilities

Other liabilities consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

	,	June 30, 2023	De	cember 31, 2022
Deferred tax liabilities, net	\$	43,812	\$	28,929
Operating lease liabilities (1)		36,194		40,589
Product warranty liability (2)		22,726		23,127
Contingent consideration (3)		11,000		_
Other		26,521		27,292
Other liabilities	\$	140,253	\$	119,937

- (1) See Note 9. "Leases" to our condensed consolidated financial statements for discussion of our lease arrangements.
- (2) See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our "Product Warranties."
- (3) See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for discussion of our contingent consideration arrangements.

7. Government Grants

Government grants represent benefits provided by federal, state, or local governments that are not subject to the scope of ASC 740. We recognize a grant when we have reasonable assurance that we will comply with the grant's conditions and that the grant will be received. Government grants whose primary condition is the purchase, construction, or acquisition of a long-lived asset are considered asset-based grants and are recognized as a reduction to such asset's cost-basis, which reduces future depreciation. Other government grants not related to long-lived assets are considered income-based grants, which are recognized as a reduction to the related cost of activities that generated the benefit.

The following table presents the benefits recognized from income-based government grants in our condensed consolidated statements of operations for the three and six months ended June 30, 2023 and 2022 (in thousands):

		Three Mor June	nths Ended e 30,		Six Mon Jun	ths End e 30,	ed	
Income Statement Line Item	' <u>-</u>	2023	2022	 	2023		2022	
Cost of sales	\$	155,007	\$	 \$	225,121	\$		

In August 2022, the U.S. President signed into law the Inflation Reduction Act of 2022 ("IRA"). Among other things, the IRA offers a tax credit, pursuant to Section 45X of the Internal Revenue Code ("IRC"), for solar modules and solar module components manufactured in the United States and sold to third parties. Such credit may be refundable or transferable to a third party and is available from 2023 to 2032, subject to phase down beginning in 2030. For eligible components, the credit is equal to (i) \$12 per square meter for a PV wafer, (ii) 4 cents multiplied by the capacity of a PV cell, and (iii) 7 cents multiplied by the capacity of a PV module. Based on the current form factor of our modules, we expect to qualify for a credit of approximately 17 cents per watt for each module produced in the United States and sold to a third party. We recognize such credit as a reduction to "Cost of sales" in the period the modules are sold to customers. Such credit is also reflected on our condensed consolidated balance sheets within "Government grants receivable."

8. Derivative Financial Instruments

As a global company, we are exposed in the normal course of business to interest rate, foreign currency, and commodity price risks that could affect our financial position, results of operations, and cash flows. We use derivative instruments to hedge against these risks and only hold such instruments for hedging purposes, not for speculative or trading purposes.

Depending on the terms of the specific derivative instruments and market conditions, some of our derivative instruments may be assets and others liabilities at any particular balance sheet date. We report all of our derivative instruments at fair value and account for changes in the fair value of derivative instruments within "Accumulated other comprehensive loss" if the derivative instruments qualify for hedge accounting. For those derivative instruments that do not qualify for hedge accounting (i.e., "economic hedges"), we record the changes in fair value directly to earnings. See Note 10. "Fair Value Measurements" to our condensed consolidated financial statements for information about the techniques we use to measure the fair value of our derivative instruments.

The following tables present the fair values of derivative instruments included in our condensed consolidated balance sheets as of June 30, 2023 and December 31, 2022 (in thousands):

		June 30, 2023		
	Other C	Current Assets		er Current iabilities
Derivatives designated as hedging instruments:		_		
Commodity swap contracts	\$		\$	2,649
Total derivatives designated as hedging instruments	\$	_	\$	2,649
Derivatives not designated as hedging instruments:				
Foreign exchange forward contracts	\$	1,146	\$	10,226
Total derivatives not designated as hedging instruments	\$	1,146	\$	10,226
Total derivative instruments	\$	1,146	\$	12,875

	December 31, 2022							
	Other	Current Assets		Other Assets		Other Current Liabilities	Ot	ther Liabilities
Derivatives designated as hedging instruments:								
Commodity swap contracts	\$	_	\$	17	\$	4,447	\$	144
Total derivatives designated as hedging instruments	\$		\$	17	\$	4,447	\$	144
Derivatives not designated as hedging instruments:								
Derivatives not designated as nedging instruments.								
Foreign exchange forward contracts	\$	2,018	\$		\$	2,221	\$	
Total derivatives not designated as hedging instruments	\$	2,018	\$	_	\$	2,221	\$	_
Total derivative instruments	\$	2,018	\$	17	\$	6,668	\$	144

The following table presents the pretax amounts related to derivative instruments designated as cash flow hedges affecting accumulated other comprehensive income (loss) and our condensed consolidated statements of operations for the six months ended June 30, 2023 and 2022 (in thousands):

	gn Exchange rd Contracts	C	Commodity Swap Contracts	Total
Balance as of December 31, 2022	\$ 	\$	(7,242)	\$ (7,242)
Amounts recognized in other comprehensive income (loss)	_		(984)	(984)
Amounts reclassified to earnings impacting:				
Cost of sales	<u> </u>		4,665	 4,665
Balance as of June 30, 2023	\$ 	\$	(3,561)	\$ (3,561)
Balance as of December 31, 2021	\$ 1,126	\$	_	\$ 1,126
Amounts recognized in other comprehensive income (loss)	545		(6,812)	(6,267)
Amounts reclassified to earnings impacting:				
Cost of sales	(1,453)			 (1,453)
Balance as of June 30, 2022	\$ 218	\$	(6,812)	\$ (6,594)

During the three and six months ended June 30, 2022, we recognized unrealized gains of less than \$0.1 million and unrealized losses of less than \$0.1 million, respectively, within "Cost of sales" for amounts excluded from effectiveness testing for our foreign exchange forward contracts designated as cash flow hedges.

The following table presents gains and losses related to derivative instruments not designated as hedges affecting our condensed consolidated statements of operations for the three and six months ended June 30, 2023 and 2022 (in thousands):

		Amount of Gain (Loss) Recognized in Income						
		Three Mon June		nded	Six Month June			led
	Income Statement Line Item	 2023		2022		2023		2022
Foreign exchange forward contracts	Cost of sales	\$ 	\$	444	\$	_	\$	522
Foreign exchange forward contracts	Foreign currency loss, net	(9,418)		44,534		(14,101)		63,515

Foreign Currency Risk

Cash Flow Exposure

We expect certain of our subsidiaries to have future cash flows that will be denominated in currencies other than the subsidiaries' functional currencies. Changes in the exchange rates between the functional currencies of our subsidiaries and the other currencies in which they transact will cause fluctuations in the cash flows we expect to receive or pay when these cash flows are realized or settled. Accordingly, from time to time we may enter into foreign exchange forward contracts to hedge a portion of these forecasted cash flows. These foreign exchange forward contracts qualify for accounting as cash flow hedges in accordance with Accounting Standards Codification ("ASC") 815, and we designated them as such. We report unrealized gains or losses on such contracts in "Accumulated other comprehensive loss" and subsequently reclassify applicable amounts into earnings when the hedged transaction occurs and impacts earnings.

Transaction Exposure and Economic Hedging

Many of our subsidiaries have assets and liabilities (primarily cash, receivables, deferred taxes, payables, accrued expenses, operating lease liabilities, long-term debt, and solar module collection and recycling liabilities) that are denominated in currencies other than the subsidiaries' functional currencies. Changes in the exchange rates between the functional currencies of our subsidiaries and the other currencies in which these assets and liabilities are denominated will create fluctuations in our reported condensed consolidated statements of operations and cash flows. We may enter into foreign exchange forward contracts or other financial instruments to economically hedge assets and liabilities against the effects of currency exchange rate fluctuations. The gains and losses on such foreign exchange forward contracts will economically offset all or part of the transaction gains and losses that we recognize in earnings on the related foreign currency denominated assets and liabilities.

We also enter into foreign exchange forward contracts to economically hedge balance sheet and other exposures related to transactions between certain of our subsidiaries and transactions with third parties. Such contracts are considered economic hedges and do not qualify for hedge accounting. Accordingly, we recognize gains or losses from the fluctuations in foreign exchange rates and the fair value of these derivative contracts in "Foreign currency loss, net" on our condensed consolidated statements of operations.

As of June 30, 2023 and December 31, 2022, the notional values of our foreign exchange forward contracts that do not qualify for hedge accounting were as follows (notional amounts and U.S. dollar equivalents in millions):

		June 30, 2023	
Transaction	Currency	Notional Amount	USD Equivalent
Sell	Canadian dollar	CAD 4.2	\$3.2
Sell	Chilean peso	CLP 6,035.6	\$7.6
Purchase	Euro	€69.4	\$75.9
Sell	Euro	€27.5	\$30.1
Sell	Indian rupee	INR 48,782.1	\$594.7
Purchase	Japanese yen	¥695.6	\$4.8
Sell	Japanese yen	¥563.6	\$3.9
Purchase	Malaysian ringgit	MYR 176.0	\$37.7
Sell	Malaysian ringgit	MYR 30.8	\$6.6
Sell	Mexican peso	MXN 34.6	\$2.0
Purchase	Singapore dollar	SGD 2.4	\$1.8
Sell	Singapore dollar	SGD 14.7	\$10.9

		December 31, 2022	
Transaction	Currency	Notional Amount	USD Equivalent
Sell	Canadian dollar	CAD 4.2	\$3.1
Sell	Chilean peso	CLP 5,996.5	\$7.0
Purchase	Euro	€160.2	\$170.5
Sell	Euro	€38.4	\$40.9
Sell	Indian rupee	INR 27,119.5	\$327.4
Purchase	Japanese yen	¥2,982.7	\$22.4
Sell	Japanese yen	¥8,950.3	\$67.1
Purchase	Malaysian ringgit	MYR 99.8	\$22.6
Sell	Malaysian ringgit	MYR 13.7	\$3.1
Sell	Mexican peso	MXN 34.6	\$1.8
Purchase	Singapore dollar	SGD 1.4	\$1.0

Commodity Price Risk

We use commodity swap contracts to mitigate our exposure to commodity price fluctuations for certain raw materials used in the production of our modules. During the year ended December 31, 2022, we entered into various commodity swap contracts to hedge a portion of our forecasted cash flows for purchases of aluminum frames between July 2022 and December 2023. Such swaps had an aggregate initial notional value based on metric tons of forecasted aluminum purchases, equivalent to \$70.5 million, and entitle us to receive a three-month average London Metals Exchange price for aluminum while requiring us to pay certain fixed prices. The notional amount of the commodity swap contracts proportionately adjusts with forecasted purchases of aluminum frames. As of June 30, 2023, the notional value associated with these contracts was \$6.6 million.

These commodity swap contracts qualify for accounting as cash flow hedges in accordance with ASC 815, and we designated them as such. We report unrealized gains or losses on such contracts in "Accumulated other comprehensive loss" and subsequently reclassify applicable amounts into earnings when the hedged transactions occur and impact earnings. We determined that these derivative financial instruments were highly effective as cash flow hedges as of June 30, 2023 and December 31, 2022. In the following 12 months, we expect to reclassify into earnings \$3.6 million of net unrealized losses related to these commodity swap contracts that are included in "Accumulated other comprehensive loss" at June 30, 2023 as we realize the earnings effects of the related forecasted transactions. The amount we ultimately record to earnings will depend on the actual commodity pricing when we realize the related forecasted transactions.

9. Leases

Our lease arrangements include land associated with our corporate and administrative offices, land for our international manufacturing facilities, and certain of our manufacturing equipment. Such leases primarily relate to assets located in the United States, Malaysia, India, and Vietnam.

The following table presents certain quantitative information related to our lease arrangements for the three and six months ended June 30, 2023 and 2022, and as of June 30, 2023 and December 31, 2022 (in thousands):

	Three Months Ended June 30,			Six Months Ended June 30,			
		2023		2022	2023		2022
Operating lease cost	\$	3,014	\$	4,232	\$ 5,951	\$	8,609
Variable lease cost		1,121		604	2,016		1,203
Short-term lease cost		98		221	168		252
Total lease cost	\$	4,233	\$	5,057	\$ 8,135	\$	10,064
	-						
Payments of amounts included in the measurement of operating lease liabilities					\$ 5,721	\$	9,259
Lease assets obtained in exchange for operating lease liabilities					\$ 1,080	\$	3,754

	June 30, 2023	De	ecember 31, 2022
Operating lease assets	\$ 89,747	\$	93,185
Operating lease liabilities – current	9,693		9,193
Operating lease liabilities – noncurrent	36,194		40,589
Weighted-average remaining lease term	5 years		6 years
Weighted-average discount rate	5.1 %		5.1 %

As of June 30, 2023, the future payments associated with our lease liabilities were as follows (in thousands):

	Total Lo	ease Liabilities
Remainder of 2023	\$	5,814
2024		11,154
2025		10,033
2026		8,263
2027		5,776
2028		5,531
Thereafter		5,857
Total future payments		52,428
Less: interest		(6,541)
Total lease liabilities	\$	45,887

10. Fair Value Measurements

The following is a description of the valuation techniques that we use to measure the fair value of assets and liabilities that we measure and report at fair value on a recurring basis:

- Cash Equivalents and Restricted Cash Equivalents. At June 30, 2023 and December 31, 2022, our cash equivalents and restricted cash equivalents consisted of money market funds. We value our cash equivalents and restricted cash equivalents using observable inputs that reflect quoted prices for securities with identical characteristics and classify the valuation techniques that use these inputs as Level 1.
- Marketable Securities and Restricted Marketable Securities. At June 30, 2023 and December 31, 2022, our marketable securities consisted of foreign debt, U.S. debt, U.S. Treasury securities, and time deposits, and our restricted marketable securities consisted of foreign and U.S. government obligations, supranational debt, and U.S. debt. We value our marketable securities and restricted marketable securities using observable inputs that reflect quoted prices for securities with identical characteristics or quoted prices for securities with similar characteristics and other observable inputs (such as interest rates that are observable at commonly quoted intervals). Accordingly, we classify the valuation techniques that use these inputs as either Level 1 or Level 2 depending on the inputs used. We also consider the effect of our counterparties' credit standing in these fair value measurements.
- Derivative Assets and Liabilities. At June 30, 2023 and December 31, 2022, our derivative assets and liabilities consisted of foreign exchange forward contracts involving major currencies and commodity swap contracts involving major commodity prices. Since our derivative assets and liabilities are not traded on an exchange, we value them using standard industry valuation models. As applicable, these models project future cash flows and discount the amounts to a present value using market-based observable inputs, including credit risk, foreign exchange rates, forward and spot prices for currencies, and forward prices for commodities. These inputs are observable in active markets over the contract term of the derivative instruments we hold, and accordingly, we classify the valuation techniques as Level 2. In evaluating credit risk, we consider the effect of our counterparties' and our own credit standing in the fair value measurements of our derivative assets and liabilities, respectively.

At June 30, 2023 and December 31, 2022, the fair value measurements of our assets and liabilities measured on a recurring basis were as follows (in thousands):

				Fair Va	alue l	Measurements at Ro Date Using	port	ting
			Quoted Prices in Active Markets for Identical Assets (Level 1)		Significant Other Observable Inputs (Level 2)			Significant Unobservable Inputs (Level 3)
Assets:								
Cash equivalents:								
Money market funds	\$	3,278	\$	3,278	\$	_	\$	_
Restricted cash equivalents:								
Money market funds		3,194		3,194		_		_
Marketable securities:								
Foreign debt		34,615		_		34,615		_
U.S. debt		43,770		_		43,770		_
U.S. Treasury securities		846,102		846,102		_		_
Time deposits		129,557		129,557		_		_
Restricted marketable securities		194,650		_		194,650		_
Derivative assets		1,146				1,146		
Total assets	\$	1,256,312	\$	982,131	\$	274,181	\$	_
Liabilities:								
Derivative liabilities	\$	12,875	\$		\$	12,875	\$	_

			Measurements at Ro Date Using	surements at Reporting late Using				
	M December 31,		Quoted Prices in Active Markets for Identical Assets (Level 1)	Significant Other Observable Inputs (Level 2)			Significant Unobservable Inputs (Level 3)	
Assets:								
Cash equivalents:								
Money market funds	\$	4,324	\$	4,324	\$	_	\$	_
Restricted cash equivalents:								
Money market funds		6,284		6,284		_		_
Marketable securities:								
Foreign debt		59,777		_		59,777		_
U.S. debt		56,463		_		56,463		_
Time deposits		980,472		980,472		_		_
Restricted marketable securities		182,070		_		182,070		_
Derivative assets		2,035		<u> </u>		2,035		_
Total assets	\$	1,291,425	\$	991,080	\$	300,345	\$	_
Liabilities:	_							
Derivative liabilities	\$	6,812	\$		\$	6,812	\$	

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Fair Value of Financial Instruments

At June 30, 2023 and December 31, 2022, the carrying values and fair values of our financial instruments not measured at fair value were as follows (in thousands):

	June 30, 2023				December 31, 2022			
	Carrying Value		Fair Value		Carrying Value		Fair Value	
Assets:								
Government grants receivable - noncurrent	\$ 225,121	\$	222,721	\$	_	\$	_	
Accounts receivable unbilled, net - noncurrent	4,229		3,782		11,498		10,304	
Accounts receivable trade, net - noncurrent	_		_		1,500		1,339	
Liabilities:								
Long-term debt (1)	\$ 438,000	\$	390,648	\$	185,000	\$	160,986	

⁽¹⁾ Excludes unamortized issuance costs.

The carrying values in our condensed consolidated balance sheets of our current trade accounts receivable, current unbilled accounts receivable, restricted cash, accounts payable, and accrued expenses approximated their fair values due to their nature and relatively short maturities; therefore, we excluded them from the foregoing table. The fair value measurements for our noncurrent unbilled accounts receivable, noncurrent trade accounts receivable, government grants receivable, and long-term debt are considered Level 2 measurements under the fair value hierarchy.

Credit Risk

We have certain financial and derivative instruments that subject us to credit risk. These consist primarily of cash, cash equivalents, marketable securities, accounts receivable, restricted cash, restricted cash equivalents, restricted marketable securities, foreign exchange forward contracts, and commodity swap contracts. We are exposed to credit losses in the event of nonperformance by the counterparties to our financial and derivative instruments. We place these instruments with various high-quality financial institutions and limit the amount of credit risk from any one counterparty. We monitor the credit standing of our counterparty financial institutions. Our net sales are primarily concentrated among a limited number of customers. We monitor the financial condition of our customers and perform credit evaluations whenever considered necessary. We typically require some form of payment security from our customers, including, but not limited to, advance payments, parent guarantees, letters of credit, bank guarantees, or surety bonds.

11. Debt

Our long-term debt consisted of the following at June 30, 2023 and December 31, 2022 (in thousands):

			Balance (USD)				
Loan Agreement	Currency		June 30, 2023				December 31, 2022
Revolving Credit Facility	USD	\$	_	\$	_		
India Credit Facility	USD		438,000		185,000		
Long-term debt principal			438,000		185,000		
Less: unamortized issuance costs			(590)		(651)		
Total long-term debt		\$	437,410	\$	184,349		

Revolving Credit Facility

In June 2023, we entered into a credit agreement with several financial institutions as lenders and JPMorgan Chase Bank, N.A. as administrative agent, which provides us with a senior secured credit facility (the "Revolving Credit Facility") with an aggregate borrowing capacity of \$1.0 billion. Borrowings under the Revolving Credit Facility bear interest at a rate per annum equal to, at our option, (i) the Term Secured Overnight Financing Rate ("Term SOFR"), plus a credit spread of 0.10%, plus a margin that ranges from 1.25% to 2.25% or (ii) an alternate base rate as defined in the credit agreement, plus a margin that ranges from 0.25% to 1.25%. The margins under the Revolving Credit Facility are based on the Company's net leverage ratio or, if the Company elects to switch to a credit ratings-based system after the investment grade ratings trigger date occurs (as defined in the credit agreement), margins are based on the Company's public debt rating.

In addition to paying interest on outstanding principal under the Revolving Credit Facility, we are required to pay an unused commitment fee that ranges from 0.125% to 0.375% per annum, based on the same factors discussed above and the daily unused commitments under the facility. We are also required to pay (i) a letter of credit fee based on the applicable margin for Term SOFR loans on the face amount of each letter of credit, (ii) a letter of credit fronting fee as agreed by the Company and such issuing lender, and (iii) other customary letter of credit fees. Our Revolving Credit Facility matures in June 2028.

As of June 30, 2023, we had no borrowings or letters of credit under our Revolving Credit Facility. Loans and letters of credit issued under the Revolving Credit Facility are secured by liens on substantially all of the Company's tangible and intangible assets.

India Credit Facility

In July 2022, FS India Solar Ventures Private Limited, our indirect wholly-owned subsidiary, entered into a finance agreement (the "India Credit Facility") with the U.S. International Development Finance Corporation ("DFC") for aggregate borrowings of up to \$500.0 million for the development and construction of an approximately 3.4 GW solar module manufacturing facility in India. Principal on the India Credit Facility is payable in scheduled semi-annual installments beginning in the second half of 2024 through the facility's expected maturity in August 2029. The India Credit Facility is guaranteed by First Solar, Inc.

Interest Rate Risk

As of June 30, 2023, our long-term debt borrowing rates were as follows:

Loan Agreement	Interest Rate	Effective Interest Rate
India Credit Facility	U.S. Treasury Constant Maturity Yield plus 1.75%	5.34%

Future Principal Payments

At June 30, 2023, the future principal payments on our long-term debt were due as follows (in thousands):

	 Total Debt
Remainder of 2023	\$ _
2024	31,054
2025	79,628
2026	79,629
2027	79,672
2028	79,716
Thereafter	88,301
Total long-term debt future principal payments	\$ 438,000

12. Commitments and Contingencies

Commercial Commitments

During the normal course of business, we enter into commercial commitments in the form of letters of credit and surety bonds to provide financial and performance assurance to third parties. As of June 30, 2023, the majority of these commercial commitments supported our modules business.

As of June 30, 2023, the issued and outstanding amounts and available capacities under these commitments were as follows (in millions):

	Outstanding	Avail	able Capacity
Revolving Credit Facility (1)	\$ _	\$	250.0
Bilateral facilities (2)	126.5		119.0
Surety bonds	28.3		232.0

⁽¹⁾ Our Revolving Credit Facility provides us with a sub-limit of \$250.0 million to issue letters of credit, at a fee based on the applicable margin for Term SOFR loans, a fronting fee, and other customary letter of credit fees.

Product Warranties

When we recognize revenue for sales of modules or projects, we accrue liabilities for the estimated future costs of meeting our limited warranty obligations for both modules and the balance of the systems. We estimate our limited product warranty liability for power output and defects in materials and workmanship under normal use and service conditions based on return rates for each series of module technology. We make and revise these estimates based primarily on the number of solar modules under warranty installed at customer locations, our historical experience with and projections of warranty claims, and our estimated per-module replacement costs. We also monitor our expected future module performance through certain quality and reliability testing and actual performance in certain field installation sites. From time to time, we have taken remediation actions with respect to affected modules beyond our limited warranties and may elect to do so in the future, in which case we would incur additional expenses. Such potential voluntary future remediation actions beyond our limited warranty obligations may be material to our condensed consolidated statements of operations if we commit to any such remediation actions.

⁽²⁾ Of the total letters of credit issued under the bilateral facilities, \$8.9 million was secured with cash.

Product warranty activities during the three and six months ended June 30, 2023 and 2022 were as follows (in thousands):

	Three Months Ended June 30,				Six Months Ended June 30,			
	 2023		2022		2023		2022	
Product warranty liability, beginning of period	\$ 33,315	\$	47,016	\$	33,787	\$	52,553	
Accruals for new warranties issued	851		1,425		1,845		2,273	
Settlements	(1,867)		(1,252)		(3,193)		(7,254)	
Changes in estimate of product warranty liability	(330)		(60)		(470)		(443)	
Product warranty liability, end of period	\$ 31,969	\$	47,129	\$	31,969	\$	47,129	
Current portion of warranty liability	\$ 9,243	\$	11,553	\$	9,243	\$	11,553	
Noncurrent portion of warranty liability	\$ 22,726	\$	35,576	\$	22,726	\$	35,576	

Indemnifications

In certain limited circumstances, we have provided indemnifications to customers or other parties under which we are contractually obligated to compensate such parties for losses they suffer resulting from a breach of a representation, warranty, or covenant; the resolution of specific matters associated with a project's development or construction; or guarantees of a third party's payment or performance obligations. For contracts that have such indemnification provisions, we initially recognize a liability under ASC 460 for the estimated premium that would be required by a guarantor to issue the same indemnity in a standalone arm's-length transaction with an unrelated party. We may base these estimates on the cost of insurance or other instruments that cover the underlying risks being indemnified and may purchase such instruments to mitigate our exposure to potential indemnification payments. We subsequently measure such liabilities at the greater of the initially estimated premium or the contingent liability required to be recognized under ASC 450. We recognize any indemnification liabilities as a reduction of earnings associated with the related transaction.

After an indemnification liability is recorded, we derecognize such amount pursuant to ASC 460 depending on the nature of the indemnity, which derecognition typically occurs upon expiration or settlement of the arrangement, and any contingent aspects of the indemnity are accounted for in accordance with ASC 450. As of June 30, 2023 and December 31, 2022, we accrued \$2.5 million of current indemnification liabilities. As of June 30, 2023, the maximum potential amount of future payments under our indemnifications was \$53.8 million, and we held insurance and other instruments allowing us to recover up to \$27.3 million of potential amounts paid under the indemnifications.

Contingent Consideration

As part of our Evolar acquisition, we agreed to pay additional consideration of up to \$42.5 million to the selling shareholders contingent upon the successful achievement of certain technical milestones. See Note 2. "Business Acquisitions" to our condensed consolidated financial statements for further discussion of this acquisition. As of June 30, 2023, we recorded \$7.5 million of current liabilities and \$11.0 million of long-term liabilities for such contingent obligations based on their estimated fair values.

Solar Module Collection and Recycling Liability

We previously established a module collection and recycling program, which has since been discontinued, to collect and recycle modules sold and covered under such program once the modules reach the end of their service lives. For legacy customer sales contracts that are covered under this program, we agreed to pay the costs for the collection and recycling of qualifying solar modules, and the end-users agreed to notify us, disassemble their solar power systems, package the solar modules for shipment, and revert ownership rights over the modules back to us at the end of the modules' service lives. Accordingly, we recorded any collection and recycling obligations within "Cost of sales" at the time of sale based on the estimated cost to collect and recycle the covered solar modules.

We estimate the cost of our collection and recycling obligations based on the present value of the expected future cost of collecting and recycling the solar modules, which includes estimates for the cost of packaging materials; the cost of freight from the solar module installation sites to a recycling center; material, labor, and capital costs; and by-product credits for certain materials recovered during the recycling process. We base these estimates on our experience collecting and recycling solar modules and certain assumptions regarding costs at the time the solar modules will be collected and recycled. In the periods between the time of sale and the related settlement of the collection and recycling obligation, we accrete the carrying amount of the associated liability and classify the corresponding expense within "Selling, general and administrative" expense on our condensed consolidated statements of operations.

Our module collection and recycling liability was \$132.1 million and \$128.1 million as of June 30, 2023 and December 31, 2022, respectively. See Note 5. "Restricted Marketable Securities" to our condensed consolidated financial statements for more information about our arrangements for funding this liability.

Legal Proceedings

Class Action

In January 2022, a putative class action lawsuit titled City of Pontiac General Employees' Retirement System v. First Solar, Inc., et al., Case No. 2:22-cv-00036-MTL, was filed in the United States District Court for the District of Arizona (hereafter "Arizona District Court") against the Company and certain of our current officers (collectively, "Putative Class Action Defendants"). The complaint was filed on behalf of a purported class consisting of all purchasers of First Solar common stock between February 22, 2019 and February 20, 2020, inclusive. The complaint asserts violations of Sections 10(b) and 20(a) of the Securities Exchange Act of 1934 and Rule 10b-5 based on allegedly false and misleading statements related to the Company's Series 6 solar modules and its project development business. It seeks unspecified damages and an award of costs and expenses. On April 25, 2022, the Arizona District Court issued an order appointing the Palm Harbor Special Fire Control & Rescue District Firefighters' Pension Plan and the Greater Pennsylvania Carpenters' Pension Fund as Lead Plaintiffs. On June 23, 2022, Lead Plaintiffs filed an Amended Complaint that brought the same claims and sought the same relief as the original complaint. On January 10, 2023, the Court granted the Putative Class Action Defendants' motion to dismiss in full, with leave to amend by February 10, 2023. On February 24, 2023. Lead Plaintiffs filed their opposition to the motion to dismiss on March 10, 2023, and Putative Class Action Defendants filed a reply in support of their motion to dismiss on March 17, 2023. On June 23, 2023, the Court granted the Putative Class Action Defendants' motion to dismiss with prejudice. On July 14, 2023, the Clerk of Court entered judgment in favor of the Putative Class Action Defendants. Lead Plaintiffs have the right to appeal the dismissal within 30 days after entry of the judgment or order. At this time, we are not in a position to assess the likelihood of any potential appeal.

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Derivative Action

In September 2022, a derivative action titled Federman v. Widmar, et al., Case No. 2:22-cv-01541-JAT, was filed by a putative stockholder purportedly on behalf of the Company in the Arizona District Court against our current directors and certain officers of the Company (collectively, "Derivative Action Defendants"), alleging violations of Section 14(a) of the Securities Exchange Act of 1934, breach of fiduciary duties, contribution and indemnification, aiding and abetting, and gross mismanagement. The complaint generally alleges that the Derivative Action Defendants caused or allowed false and misleading statements to be made concerning the Company's Series 6 modules and project development business. The action includes claims for, among other things, damages in favor of the Company and an award of costs and expenses to the putative plaintiff stockholder, including attorneys' fees. The Company believes that the plaintiff in the derivative action lacks standing to pursue litigation on behalf of First Solar. On February 17, 2023, the case was transferred to Judge Liburdi, who is also presiding over the related putative class action. On March 10, 2023, the plaintiff filed an Amended Complaint. On April 10, 2023, and the Derivative Action Defendants filed a motion to dismiss the Amended Complaint. The plaintiff filed its opposition to the motion to dismiss on May 17, 2023, and the Derivative Action Defendants filed a reply in support of their motion to dismiss on June 17, 2023. Given the early stage of the litigation, at this time we are not in a position to assess the likelihood of any potential loss or adverse effect on our financial condition or to estimate the amount or range of possible loss, if any, from this action.

Other Matters and Claims

In July 2021, Southern Power Company and certain of its affiliates ("Southern") filed an arbitration demand with the American Arbitration Association against two subsidiaries of the Company, alleging breach of the engineering, procurement, and construction ("EPC") agreements for five projects in the United States, for which the Company's subsidiaries served as the EPC contractor. The arbitration demand asserts breach of obligations to design and engineer the projects in accordance with the EPC agreements, particularly as such obligations relate to the procurement of tracker systems and inverters. The Company and its subsidiaries denied the claims, and defended the claims in arbitration hearings, which concluded in late February 2023. In May 2023, the parties submitted their final proposals of individual award claims to the arbitration panel. On July 19, 2023, the arbitration panel entered an interim award to Southern for \$35.6 million. As a result, we accrued a loss for such interim award in our results of operations for the three months ended June 30, 2023. The parties to the arbitration have until July 31, 2023 to raise additional issues with the arbitration panel, such as interest on the award and attorneys' fees. If no such requests are made by July 31, 2023, the award will become final. The Company is evaluating the panel's findings and considering what actions it may take in light of this decision.

During the year ended December 31, 2022, we received several indemnification demands from certain customers, for whom we provided EPC services, regarding claims that such customers' PV tracker systems infringe, in part, on patents owned by Rovshan Sade ("Sade"), the owner of a company called Trabant Solar, Inc. In January 2023, we were notified by two of our customers that Sade served them with patent infringement complaints, and we have assumed the defense of these claims. We have conducted due diligence on the patents and claims and believe that we will prevail in the actions. On April 28, 2023, we commenced an Inter Partes Review ("IPR") before the United States Patent and Trademark Office seeking to invalidate such claims. Based upon that filing, we have also sought to stay the litigation proceedings pending the IPR process. Given the early stage of the litigation, at this time we are not in a position to assess the likelihood of any potential loss or adverse effect on our financial condition or to estimate the amount or range of possible loss, if any, from these actions.

In April 2019, a subcontractor of First Solar sustained certain injuries while performing work at a former project site and, in May 2019, commenced legal action against a subsidiary of the Company. On June 28, 2023, a jury awarded damages of approximately \$51.3 million to the plaintiff. Accordingly, as of June 30, 2023, we recorded a \$51.3 million accrued litigation payable included in "Other current liabilities" in our condensed consolidated balance sheet. We believe the full amount of awarded damages will be covered by our various insurance policies. Accordingly, we also recorded a \$51.3 million receivable included in "Other current assets" in our condensed consolidated balance sheet as of June 30, 2023. We, in conjunction with our insurance carriers, are exploring challenges to the verdict in either or both the trial court and an appellate court.

We are party to other legal matters and claims in the normal course of our operations. While we believe the ultimate outcome of these matters and claims will not have a material adverse effect on our financial position, results of operations, or cash flows, the outcome of such matters and claims is not determinable with certainty, and negative outcomes may adversely affect us.

13. Revenue from Contracts with Customers

The following table presents the disaggregation of revenue from contracts with customers for the three and six months ended June 30, 2023 and 2022 along with the reportable segment for each category (in thousands):

		Three Months Ended June 30,				Six Months Ended June 30,			
Category	Segment	2023		2022		2023		2022	
Solar modules	Modules	\$ 802,237	\$	607,445	\$	1,338,827	\$	962,326	
Solar power systems	Other	7,996		374		19,257		2,343	
O&M services	Other	441		4,180		893		8,077	
Energy generation	Other	(1)		8,956		(18)		15,249	
Net sales		\$ 810,673	\$	620,955	\$	1,358,959	\$	987,995	

We recognize revenue for module sales at a point in time following the transfer of control of the modules to the customer, which typically occurs upon shipment or delivery depending on the terms of the underlying contracts. Such contracts may contain provisions that require us to make liquidated damage payments to the customer if we fail to ship or deliver modules by scheduled dates. For certain contracts, we may also be required to make liquidated damage payments if we fail to deliver modules that meet certain U.S. domestic content requirements. We recognize these liquidated damages as a reduction of revenue in the period we transfer control of the modules to the customer.

We recognize revenue for sales of development projects or completed systems when we enter into the associated sales contract. For certain prior project sales, such revenue included estimated amounts of variable consideration. These estimates may require significant judgment to determine the most likely amount of net contract revenues. The cumulative effect of revisions to estimates is recorded in the period in which the revisions are identified and the amounts can be reasonably estimated. During the three and six months ended June 30, 2023 revenue increased \$6.9 million and \$12.3 million, respectively, due to adjustments to the estimated transaction prices for certain projects we previously sold, which represented 1.9% and 3.1%, respectively, of the aggregate revenue for such projects.

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The following table reflects the changes in our contract assets, which we classify as "Accounts receivable unbilled, net" and our contract liabilities, which we classify as "Deferred revenue," for the six months ended June 30, 2023 (in thousands):

	June 30, Dec 2023			December 31, 2022	Six Month Change				
Accounts receivable unbilled, net (1)	\$	41,313	\$	42,152	\$	(839)	(2)%		
Deferred revenue	\$	1,547,421	\$	1,207,940	\$	339,481	28 %		

⁽¹⁾ Includes \$4.2 million and \$11.5 million of noncurrent accounts receivable unbilled, net classified as "Other assets" on our condensed consolidated balance sheets as of June 30, 2023 and December 31, 2022, respectively.

During the six months ended June 30, 2023, our contract assets decreased by \$0.8 million primarily due to billings for certain prior project sales, partially offset by unbilled receivables associated with variable consideration connected to certain prior project sales. During the six months ended June 30, 2023, our contract liabilities increased by \$339.5 million primarily due to advance payments received for sales of solar modules in the current period, partially offset by the recognition of revenue for sales of solar modules for which payment was received in prior years. During the six months ended June 30, 2023 and 2022, we recognized revenue of \$215.5 million and \$114.4 million, respectively, that was included in the corresponding contract liability balance at the beginning of the periods.

As of June 30, 2023, we had entered into contracts with customers for the future sale of 70.3 GW of solar modules for an aggregate transaction price of \$20.8 billion, which we expect to recognize as revenue through 2029 as we transfer control of the modules to the customers. Such aggregate transaction price excludes estimates of variable consideration associated with (i) future module technology improvements, including enhancements to certain energy related attributes, (ii) sales freight in excess of a defined threshold, (iii) changes to certain commodity prices, and (iv) the module wattage committed for delivery, among other things. As a result, the revenue recognized from such contracts may increase or decrease in future periods relative to the original transaction price. These contracts may also be subject to amendments as agreed to by the parties to the contract. These amendments may increase or decrease the volume of modules to be sold under the contract, change delivery schedules, or otherwise adjust the expected revenue under these contracts.

14. Share-Based Compensation

The following table presents share-based compensation expense recognized in our condensed consolidated statements of operations for the three and six months ended June 30, 2023 and 2022 (in thousands):

	Three Months Ended June 30,				Six Months Ended June 30,			
	202	23		2022		2023		2022
Cost of sales	\$	1,349	\$	446	\$	2,275	\$	944
Selling, general and administrative		5,981		4,754		10,763		7,328
Research and development		1,035		561		1,912		992
Production start-up		46		3		61		3
Total share-based compensation expense	\$	8,411	\$	5,764	\$	15,011	\$	9,267

As of June 30, 2023, we had \$47.3 million of unrecognized share-based compensation expense related to unvested restricted stock and performance units, which we expect to recognize over a weighted-average period of approximately 1.6 years.

In March 2020, the compensation committee of our board of directors approved grants of performance units ("PUs") for key executive officers to be earned over a multi-year performance period, which ended in December 2022. Vesting of the 2020 grants of PUs was contingent upon the relative attainment of target contracted revenue, module wattage, and return on capital metrics. In March 2023, the compensation committee certified the achievement of the vesting conditions applicable to the grants, which approximated the target level of performance. Accordingly, each participant received one share of common stock for each vested PU granted, net of any tax withholdings.

In May 2021, the compensation committee approved additional grants of PUs for key executive officers. Such grants are expected to be earned over a multi-year performance period ending in December 2023. Vesting of the 2021 grants of PUs is contingent upon the relative attainment of target contracted revenue, cost per watt, incremental average selling price, and operating income metrics.

In March 2022, the compensation committee approved additional grants of PUs for key executive officers. Such grants are expected to be earned over a multi-year performance period ending in December 2024. Vesting of the 2022 grants of PUs is contingent upon the relative attainment of target contracted revenue, cost per watt, and return on capital metrics.

In March 2023, the compensation committee approved additional grants of PUs for key executive officers. Such grants are expected to be earned over a multi-year performance period ending in December 2025. Vesting of the 2023 grants of PUs is contingent upon the relative attainment of target contracted revenue, production, and operating margin metrics.

Vesting of PUs is also contingent upon the employment of program participants through the applicable vesting dates, with limited exceptions in case of death, disability, a qualifying retirement, or a change-in-control of First Solar. Outstanding PUs are included in the computation of diluted net income per share based on the number of shares that would be issuable if the end of the reporting period were the end of the contingency period.

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15. Income Taxes

In August 2022, the U.S. President signed into law the IRA, which revised U.S. tax law by, among other things, including a new corporate alternative minimum tax of 15% on certain large corporations, imposing a 1% excise tax on stock buybacks, and providing various incentives to address climate change, including the introduction of the advanced manufacturing production credit. The provisions of the IRA are generally effective for tax years beginning after 2022. Given the complexities of the IRA, which is pending technical guidance and regulations from the Internal Revenue Service ("IRS") and U.S. Treasury Department, we will continue to monitor these developments and evaluate the potential future impact to our results of operations.

In November 2022, the U.S. Treasury Department released proposed foreign tax credit ("FTC") regulations addressing various aspects of the U.S. FTC regime. Among other items, these proposed regulations provide certain exceptions for determining creditable foreign withholding taxes. Taxpayers may rely on these proposed regulations, which apply to tax years beginning on or after December 28, 2021. As a result of these proposed regulations, foreign withholding taxes will continue to be creditable.

Our effective tax rate was 4.9% and 83.7% for the six months ended June 30, 2023 and 2022, respectively. The decrease in our effective tax rate was primarily driven by higher prior period losses in certain jurisdictions for which no tax benefit could be recorded, the effect of the advanced manufacturing production credit described in Note 7. "Government Grants" to our condensed consolidated financial statements, a discrete tax expense in the prior period associated with the remeasurement of our net deferred tax assets in Vietnam, and the effect of tax law changes associated with the FTC regulations described above. Our provision for income taxes differed from the amount computed by applying the U.S. statutory federal income tax rate of 21% primarily due to the effect of tax law changes associated with the IRA described above and excess tax benefits associated with share-based compensation.

Our Malaysian subsidiary has been granted a long-term tax holiday that expires in 2027. The tax holiday, which generally provides for a full exemption from Malaysian income tax, is conditional upon our continued compliance with certain employment and investment thresholds, which we are currently in compliance with and expect to continue to comply with through the expiration of the tax holiday in 2027.

Our Vietnamese subsidiary had previously been granted a tax incentive that provided a two-year tax exemption, which began in 2020, and reduced annual tax rates through the end of 2025. In May 2022, our Vietnamese subsidiary was granted a new long-term tax incentive that provides an additional two-year tax exemption through 2023, followed by reduced annual tax rates of 5% through 2032 and 10% through 2036. Such long-term tax incentive is conditional upon our continued compliance with certain revenue and R&D spending thresholds, which we are currently in compliance with and expect to continue to comply with through the expiration of the tax holiday.

We are subject to audit by federal, state, local, and foreign tax authorities. We are currently under examination in India, Chile, Singapore, and the states of California and South Carolina. We believe that adequate provisions have been made for any adjustments that may result from tax examinations. However, the outcome of tax examinations cannot be predicted with certainty. If any issues addressed by our tax examinations are not resolved in a manner consistent with our expectations, we could be required to adjust our provision for income taxes in the period such resolution occurs.

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16. Net Income per Share

The calculation of basic and diluted net income per share for the three and six months ended June 30, 2023 and 2022 was as follows (in thousands, except per share amounts):

		Three Months Ended June 30,				Six Months Ended June 30,			
		2023		2022		2023		2022	
Basic net income per share									
Numerator:									
Net income		170,579	\$	55,805	\$	213,140	\$	12,550	
Denominator:									
Weighted-average common shares outstanding		106,827		106,586		106,791		106,500	
Diluted net income per share									
Denominator:									
Weighted-average common shares outstanding		106,827		106,586		106,791		106,500	
Effect of restricted stock and performance units		451		470		465		465	
Weighted-average shares used in computing diluted net income per share		107,278		107,056		107,256		106,965	
							-		
Net income per share:									
Basic	\$	1.60	\$	0.52	\$	2.00	\$	0.12	
Diluted	\$	1.59	\$	0.52	\$	1.99	\$	0.12	

The following table summarizes the potential shares of common stock that were excluded from the computation of diluted net income per share for the three and six months ended June 30, 2023 and 2022 as such shares would have had an anti-dilutive effect (in thousands):

	Three Mor June		Six Month June	
	2023	2022	2023	2022
Anti-dilutive shares		45	24	45

17. Accumulated Other Comprehensive Loss

The following table presents the changes in accumulated other comprehensive loss, net of tax, for the six months ended June 30, 2023 (in thousands):

		reign Currency Translation Adjustment	Jnrealized (Loss) ain on Marketable Securities and Restricted Marketable Securities	Unrealized (Loss) Gain on Derivative Instruments		Total	
	Balance as of December 31, 2022	\$ (121,473)	\$ (64,780)	\$	(5,564) \$	3	(191,817)
	Other comprehensive (loss) income before reclassifications	(2,557)	5,959		(984)		2,418
	Amounts reclassified from accumulated other comprehensive loss	(136)	9		4,665		4,538
	Net tax effect	_	(317)		(873)		(1,190)
	Net other comprehensive (loss) income	 (2,693)	5,651		2,808		5,766
1	Balance as of June 30, 2023	\$ (124,166)	\$ (59,129)	\$	(2,756) \$	3	(186,051)

The following table presents the pretax amounts reclassified from accumulated other comprehensive loss into our condensed consolidated statements of operations for the three and six months ended June 30, 2023 and 2022 (in thousands):

		Three Months Ended June 30,				Six Months Ended June 30,				
Comprehensive Income Components	Income Statement Line Item		2023		2022	2023		2022		
Foreign currency translation adjustment:										
Foreign currency translation adjustment	Cost of sales	\$	_	\$	_	\$	146 \$	_		
Foreign currency translation adjustment	Gain on sales of businesses, net		_		3,756		_	3,756		
Foreign currency translation adjustment	Other income (expense), net		_		158		(10)	153		
Total foreign currency translation adjustment			_		3,914		136	3,909		
Unrealized loss on marketable securities and restricted marketable securities	Other income (expense), net		(9)		_		(9)	_		
Unrealized (loss) gain on derivative contracts:										
Foreign exchange forward contracts	Cost of sales		_		893		_	1,453		
Commodity swap contracts	Cost of sales		(1,997)		_		(4,665)	_		
Total unrealized (loss) gain on derivative contracts			(1,997)		893		(4,665)	1,453		
Total (loss) gain reclassified		\$	(2,006)	\$	4,807	\$	(4,538) \$	5,362		

18. Segment Reporting

Our primary segment is our modules business, which involves the design, manufacture, and sale of cadmium telluride ("CdTe") solar modules, which convert sunlight into electricity. Third-party customers of our modules segment include developers and operators of systems, utilities, independent power producers, commercial and industrial companies, and other system owners. Our residual business operations include certain project development activities, O&M services, the results of operations from PV solar power systems we owned and operated in certain international regions, and the sale of such systems to third-party customers.

See Note 19. "Segment and Geographical Information" in our Annual Report on Form 10-K for the year ended December 31, 2022 for additional discussion of our segment reporting.

The following tables provide a reconciliation of certain financial information for our reportable segment to information presented in our condensed consolidated financial statements for the three and six months ended June 30, 2023 and 2022 and as of June 30, 2023 and December 31, 2022 (in thousands):

Three Months Ended June 30, 2022

Three Months Ended June 30, 2023

	Modules		Other	Total		Modules		Other		Total
Net sales	\$ 802,237	\$	8,436	\$	810,673	\$ 607,445	\$	13,510	\$	620,955
Gross profit (loss)	301,917		8,503		310,420	31,167		(54,367)		(23,200)
Depreciation and amortization expense	72,587		2		72,589	57,810		2,355		60,165
	Six Months Ended June 30, 2023			Six Months Ended June 30, 2			2022			
	Modules		Other		Total	Modules		Other		Total
Net sales	\$ 1,338,827	\$	20,132	\$	1,358,959	\$ 962,326	\$	25,669	\$	987,995
Gross profit (loss)	408,811		13,660		422,471	42,356		(54,093)		(11,737)
Depreciation and amortization expense	134,170		4		134,174	114,009		5,201		119,210
			June 30, 2023				D	ecember 31, 2022		
	Modules		Other		Total	Modules		Other		Total
Goodwill	\$ 28,646	\$	_	\$	28,646	\$ 14,462	\$	_	\$	14,462

Item 2. Management's Discussion and Analysis of Financial Condition and Results of Operations

Cautionary Statement Regarding Forward-Looking Statements

This Quarterly Report on Form 10-Q contains forward-looking statements within the meaning of the Securities Exchange Act of 1934, as amended (the "Exchange Act"), and the Securities Act of 1933, as amended (the "Securities Act"), which are subject to risks, uncertainties, and assumptions that are difficult to predict. All statements in this Quarterly Report on Form 10-Q, other than statements of historical fact, are forward-looking statements. These forward-looking statements are made pursuant to safe harbor provisions of the Private Securities Litigation Reform Act of 1995. The forward-looking statements include statements, among other things, concerning: effects resulting from certain module manufacturing changes; our business strategy, including anticipated trends and developments in and management plans for our business and the markets in which we operate; future financial results, operating results, module volumes produced, module volumes sold, revenues, gross margin, operating expenses, products, projected costs (including estimated future module collection and recycling costs), warranties, solar module technology and cost reduction roadmaps, restructuring, product reliability, investments, and capital expenditures; our ability to continue to reduce the cost per watt of our solar modules; the impact of public policies; the potential impact of legislation intended to encourage renewable energy investments through tax credits; our ability to expand manufacturing capacity worldwide, including our plans to construct a new manufacturing facility in the United States and related increase in manufacturing capacity; the impact of supply chain disruptions, which may affect the procurement of raw materials used in our manufacturing process and the distribution of our modules; R&D programs and our ability to improve the wattage of our solar modules; sales and marketing initiatives; and competition. In some cases, you can identify these statements by forward-looking words, such as "estimate," "expect," "anticipate,"

Forward-looking statements are only predictions based on our current expectations and our projections about future events. All forward-looking statements included in this Quarterly Report on Form 10-Q are based upon information available to us as of the filing date of this Quarterly Report on Form 10-Q and therefore speak only as of the filing date. You should not place undue reliance on these forward-looking statements. We undertake no obligation to update any of these forward-looking statements for any reason, whether as a result of new information, future developments, or otherwise. These forward-looking statements involve known and unknown risks, uncertainties, and other factors that may cause our actual results, levels of activity, performance, or achievements to differ materially from those expressed or implied by these statements. These factors include, but are not limited to:

- structural imbalances in global supply and demand for PV solar modules;
- the market for renewable energy, including solar energy;
- our competitive position and other key competitive factors;
- the reduction, elimination, or expiration of government subsidies, policies, and support programs for solar energy projects and other renewable energy projects;
- the impact of public policies, such as tariffs or other trade remedies imposed on solar cells and modules;
- the passage of legislation intended to encourage renewable energy investments through tax credits, such as the IRA;
- our ability to execute on our long-term strategic plans, including our ability to secure financing;
- our ability to execute on our solar module technology and cost reduction roadmaps;

- our ability to incorporate technology improvements into our manufacturing process, including the implementation of our Copper Replacement ("CuRe") program, the production of bifacial solar modules, and next generation Series 7 modules;
- our ability to avoid manufacturing interruptions, including during the ramp of our Series 7 modules manufacturing facilities;
- our ability to improve the wattage of our solar modules;
- interest rate fluctuations and our customers' ability to secure financing;
- the loss of any of our large customers, or the ability of our customers and counterparties to perform under their contracts with us;
- the severity and duration of public health threats (including pandemics such as COVID-19), including its potential impact on the Company's business, financial condition, and results of operations;
- the satisfaction of conditions precedent in our sales agreements;
- our ability to attract new customers and to develop and maintain existing customer and supplier relationships;
- our ability to construct new production facilities to support new product lines;
- · general economic and business conditions, including those influenced by U.S., international, and geopolitical events;
- environmental responsibility, including with respect to CdTe and other semiconductor materials;
- · claims under our limited warranty obligations;
- changes in, or the failure to comply with, government regulations and environmental, health, and safety requirements;
- effects arising from and results of pending litigation;
- future collection and recycling costs for solar modules covered by our module collection and recycling program;
- supply chain disruptions, including demurrage and detention charges;
- our ability to protect our intellectual property;
- our ability to prevent and/or minimize the impact of cyber-attacks or other breaches of our information systems;
- our continued investment in R&D;
- the supply and price of components and raw materials, including CdTe;
- our ability to attract and retain key executive officers and associates; and

• all other matters discussed in Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022, elsewhere in this Quarterly Report on Form 10-Q, and our other reports filed with the SEC.

You should carefully consider the risks and uncertainties described in this section. The following discussion and analysis of our financial condition and results of operations should be read in conjunction with our condensed consolidated financial statements and the related notes thereto included in this Quarterly Report on Form 10-Q.

Executive Overview

We are a leading American solar technology company and global provider of PV solar energy solutions. Developed at our R&D labs in California and Ohio, we manufacture and sell PV solar modules with an advanced thin film semiconductor technology that provide a high-performance, lower-carbon alternative to conventional crystalline silicon PV solar modules. From raw material sourcing through end-of-life module recycling, we are committed to reducing the environmental impacts and enhancing the social and economic benefits of our products across their life cycle. We are the world's largest thin film PV solar module manufacturer and the largest PV solar module manufacturer in the Western Hemisphere.

Certain of our financial results and other key operational developments for the three months ended June 30, 2023 include the following:

- Net sales for the three months ended June 30, 2023 increased by 31% to \$810.7 million compared to \$621.0 million for the same period in 2022. The
 increase was primarily driven by an increase in the volume of modules sold to third parties and an increase in the average selling price per watt of our
 modules.
- Gross profit for the three months ended June 30, 2023 increased 42.0 percentage points to 38.3% from (3.7)% for the same period in 2022. The increase in gross profit was primarily due to the recognition of the advanced manufacturing production credit under Section 45X of the IRC, continued module cost reductions, the prior period impairment of the Luz del Norte project, and the higher volume of modules sold in the current period, partially offset by higher under-utilization charges associated with the initial ramp of our first Series 7 manufacturing facility in Ohio.
- As of June 30, 2023, we had approximately 13 GW of total installed nameplate module production capacity across all our facilities. During the three months ended June 30, 2023, we produced 2.8 GW and sold 2.8 GW of solar modules. During 2023, we expect to produce between 11.7 GW and 12.1 GW and sell between 11.8 GW and 12.3 GW of solar modules.
- During the three months ended June 30, 2023, we ran our Series 6 manufacturing facilities at 97% capacity utilization, which represents a two percentage point increase from the same period in 2022.
- During the three months ended June 30, 2023, we manufactured a limited production run of our first bifacial solar panel utilizing a thin film semiconductor, which is undergoing field and laboratory testing. Such bifacial panel features an innovative transparent back contact which, in addition to converting both front and rear side irradiance, allows infrared light to pass through rather than be absorbed as heat. This design is expected to lower the operational temperature of the module, resulting in a higher energy yield.

Additionally, in July 2023 we announced plans to expand our manufacturing capacity by an additional 3.5 GW by constructing our fifth manufacturing facility in the United States, which is expected to commence operations in the first half of 2026. Such expansion plans, in combination with our previously announced expansion plans, are expected to increase our manufacturing capacity by approximately 11.3 GW by 2026.

Market Overview

Solar energy is one of the fastest growing forms of renewable energy with numerous economic and environmental benefits that make it an attractive complement to and/or substitute for traditional forms of energy generation. In recent years, the cost of producing electricity from PV solar power systems has decreased to levels that are competitive with or below the wholesale price of electricity in many markets. This price decline has opened new possibilities to develop systems in many locations with limited or no financial incentives, thereby promoting the widespread adoption of solar energy. Other technological developments in the industry, such as the advancement of energy storage capabilities, have further enhanced the prospects of solar energy as an alternative to traditional forms of energy generation. In addition to these economic benefits, solar energy has substantial environmental benefits. For example, PV solar power systems generate no greenhouse gas or other emissions and use minimal amounts of water compared to traditional energy generation assets. As a result of these and other factors, worldwide solar markets continue to develop and expand.

Recently enacted government support programs, such as the IRA, have contributed and are expected to continue to contribute to this momentum by providing solar module manufacturers, project developers, and project owners with certain subsidies and tax incentives to accelerate the ongoing transition to clean energy. Based on recent estimates by the United States Congress Joint Committee on Taxation, the IRA is expected to provide aggregate funding of approximately \$660 billion to address climate change, of which a significant portion is expected in the form of various tax incentives. Among other things, the IRA (i) reinstates the 30% investment tax credit for qualifying solar projects that meet certain wage and apprenticeship requirements, (ii) extends the production tax credit to include energy generated from solar projects, (iii) provides incremental investment and production tax credits for solar projects that meet certain domestic content and location requirements, and (iv) offers tax credits for solar modules and solar module components manufactured in the United States and sold to third parties. From time to time, certain state and local governments may offer support programs to incentivize the purchase of solar module manufacturing equipment and the hiring and training of manufacturing personnel.

Supply and demand. As a result of the market opportunities and increased demand described above, we are in the process of expanding our manufacturing capacity by approximately 11.3 GW, including the construction of our first manufacturing facility in India, which is expected to commence operations in the second half of 2023; our fourth manufacturing facility in the United States, which is expected to commence operations in late 2024; our fifth manufacturing facility in the United States, which is expected to commence operations in the first half of 2026; and the expansion of our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in late 2024. We continue to evaluate opportunities for future expansion, particularly within the United States. In the aggregate, we believe manufacturers of solar cells and modules, particularly those in China, have significant installed production capacity, relative to global demand, and the ability for additional capacity expansion. Accordingly, we believe the solar industry may experience periods of structural imbalance between supply and demand, which could lead to periods of pricing volatility. In light of these market realities, we continue to focus on our strategies and points of differentiation, which include our advanced module technology, our manufacturing process, our R&D capabilities, the sustainability advantage of our modules, and our financial stability. As a result of this focus, we recently commenced commercial production of Series 7 modules at our third manufacturing facility in Ohio.

Pricing competition. The solar industry has been characterized by intense pricing competition, both at the module and system levels. This competition may result in an environment in which pricing falls rapidly, thereby potentially increasing demand for solar energy solutions but constraining the ability for project developers and module manufacturers to sustain meaningful and consistent profitability. Our results of operations could be adversely affected if competitors reduce pricing to levels below their costs, bid aggressively low prices for module sale agreements, or are able to operate at minimal or negative operating margins for sustained periods of time. For certain of our competitors, including many in China, these practices may be enabled by their direct or indirect access to sovereign capital or other forms of state support. Although module average selling prices in many global markets have generally declined for several years, module spot pricing in the United States, our primary market, remains elevated due to the rising demand for domestically manufactured modules as a result of the IRA. The duration of this elevated period of pricing is uncertain.

Diverse offerings. We face intense competition from manufacturers of crystalline silicon solar modules and other emerging technologies. Solar module manufacturers compete with one another on sales price per watt, which may be influenced by several module value attributes, including wattage (through a larger form factor or an improved conversion efficiency), energy yield, degradation, sustainability, and reliability. Sales price per watt may also be influenced by warranty terms and customer payment terms. While conventional solar modules are monofacial, meaning their ability to produce energy is a function of direct and diffuse irradiance on their front side, most module manufacturers offer bifacial modules that also capture diffuse irradiance on the back side of a module. We currently produce monofacial solar modules and, based on recent R&D activities, expect to produce bifacial solar modules in the near term. During the three months ended June 30, 2023, we manufactured a limited production run of our first bifacial solar panel utilizing a thin film semiconductor, which is undergoing field and laboratory testing. Such bifacial panel features an innovative transparent back contact which, in addition to converting both front and rear side irradiance, allows infrared light to pass through rather than be absorbed as heat. This design is expected to lower the operational temperature of the module, resulting in a higher energy yield. Bifaciality compromises nameplate efficiency, but by converting both front and rear side irradiance, such technology may improve the overall energy production of a module relative to nameplate efficiency in certain applications, which could potentially lower the overall levelized cost of electricity ("LCOE") of a system when compared to systems using monofacial solar modules. Additionally, certain module manufacturers to module efficiency, temperature coefficient, and bifacial performance, and claim to provide certain degradation advantages compared to other mono-crystalline modules.

Product efficiencies. We believe we are among the lowest cost module manufacturers in the solar industry on a module cost per watt basis, based on publicly available information. This cost competitiveness allows us to compete favorably in markets where pricing for modules and systems is highly competitive. Our cost competitiveness is based in large part on our advanced thin film semiconductor technology, module wattage (or conversion efficiency), proprietary manufacturing process (which enables us to produce a CdTe module in a matter of hours using a continuous and highly automated industrial manufacturing process, as opposed to a batch process), and our focus on operational excellence. In addition, our CdTe modules use approximately 2% to 3% of the amount of semiconductor material that is used to manufacture conventional crystalline silicon solar modules. The cost of polysilicon is a significant driver of the manufacturing cost of crystalline silicon solar modules, and the timing and rate of change in the cost of silicon feedstock and polysilicon could lead to changes in solar module pricing levels. In recent years, polysilicon consumption per cell has been reduced through various initiatives, which have contributed to declines in our relative manufacturing cost competitiveness over conventional crystalline silicon module manufacturers.

Energy performance. In many climates our solar modules provide certain energy production advantages relative to competing crystalline silicon solar modules. For example, our CdTe solar technology provides:

- a superior temperature coefficient, which results in stronger system performance in typical high insolation climates as the majority of a system's generation, on average, occurs when module temperatures are well above 25°C (standard test conditions);
- a superior spectral response in humid environments where atmospheric moisture alters the solar spectrum relative to standard test conditions;
- a better partial shading response than competing crystalline silicon technologies, which may experience significantly lower energy generation than CdTe solar modules when partial shading occurs; and
- an immunity to cell cracking and its resulting power output loss, a common failure often observed in crystalline silicon modules caused by poor manufacturing, handling, weather, or other conditions.

In addition to these technological advantages, we also warrant that our solar modules will produce at least 98% of their labeled power output rating during the first year, with the warranty coverage reducing by a degradation factor between 0.3% and 0.5%, depending on the module series, every year thereafter throughout the limited power output warranty period of up to 30 years. As a result of these and other factors, our solar modules can produce more annual energy in real world operating conditions than conventional crystalline silicon modules with the same nameplate capacity.

While our modules are generally competitive in cost, reliability, and performance attributes, there can be no guarantee such competitiveness will continue to exist in the future to the same extent or at all. Any declines in the competitiveness of our products could result in further declines in the average selling prices of our modules and additional margin compression. We continue to focus on enhancing the competitiveness of our solar modules through our module technology and cost reduction roadmaps.

Certain Trends and Uncertainties

We believe that our business, financial condition, and results of operations may be favorably or unfavorably impacted by the following trends and uncertainties. See Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022 for discussions of other risks (the "Risk Factors") that may affect us.

Our business is evolving worldwide and is shaped by the varying ways in which our offerings can be compelling and economically viable solutions to energy needs in various markets. In addressing electricity demands, we are focused on providing utility-scale module offerings in key geographic markets that we believe have a significant need for mass-scale PV solar electricity, including markets throughout the United States, India, and Europe. We closely evaluate and monitor the appropriate level of resources required to support such markets and their associated sales opportunities. When deployed in utility-scale applications, our modules provide energy at a lower LCOE compared to traditional forms of energy generation, making them an attractive alternative to or replacement for aging fossil fuel-based generation resources. Accordingly, future retirements of aging energy generation resources represent a significant increase in the potential market for solar energy.

We believe that utility-scale solar will continue to be a compelling offering for companies with technology and cost leadership and will continue to represent an increasing portion of the overall electricity generation mix. However, this focus on utility-scale module offerings exists within a current market environment that includes rooftop and distributed generation solar. Consequently, our future module offerings in certain markets may be driven, in part, by demand for rooftop and distributed generation solar solutions. For example, we continue to evaluate opportunities to develop and leverage other solar cell technologies in multi-junction applications that utilize our thin film PV technology. We believe such applications have the potential to enable our module conversion efficiency to reach 28% by 2030.

Demand for our PV solar module offerings depends, in part, on market factors outside our control. For example, many governments have proposed or enacted policies or support programs intended to encourage renewable energy investments to achieve decarbonization objectives and/or establish greater energy independence. While we compete in markets that do not require solar-specific government subsidies or support programs, our net sales and profits remain subject to variability based on the availability and size of government subsidies and economic incentives. Adverse changes in these factors could increase the cost of utility-scale systems, which could reduce demand for our solar modules. Recent developments to government support programs include the following:

- United States. In August 2022, the U.S. President signed the IRA into law, which is intended to accelerate the country's ongoing transition to clean energy. Among other things, the financial incentives provided by the IRA are expected to significantly increase demand for modules manufactured in the United States. Accordingly, the demand for these solar modules is expected to increase domestic manufacturing in the near term, which may result in localized supply chain constraints and periods of inflationary pricing for certain of our key raw materials, including substrate glass and cover glass. The financial incentives provided by the IRA are also expected to significantly increase demand for solar modules in general due to the incremental tax credit available for the qualified production of clean hydrogen that is powered by renewable resources. Several aspects of the IRA are pending technical guidance and regulations from the IRS and U.S. Treasury Department, which recently released a notice of intent to issue proposed regulations for the domestic content bonus tax credit and notices of proposed rulemaking and temporary regulations for the direct payment election and the tax credit transfer election. This initial guidance is subject to revision prior to the publishing of final regulations by the IRS and U.S. Treasury Department. Given the complexities of the IRA, we continue to evaluate the extent of benefits available to us, which we expect will favorably impact our results of operations in future periods. For example, we currently expect to qualify for the advanced manufacturing production credit under Section 45X of the IRC, which provides certain specified benefits for solar modules and solar module components manufactured in the United States and sold to third parties. See Note 7. "Government Grants" to our condensed consolidated financial statements for discussion of our expectation of the financial benefits available to us under the IRA.
- India. In March 2023, the government of India allocated financial incentives under the Production Linked Incentive ("PLI") scheme to certain PV module manufacturers, including First Solar. The PLI scheme is expected to provide aggregate funding of INR 185 billion (\$2.3 billion), of which INR 11.8 billion (\$143 million) was allocated to First Solar, to promote the manufacturing of high efficiency solar modules in India and to reduce India's dependency on foreign imports of solar modules. Under the PLI scheme, manufacturers were selected through a competitive bid process and may be entitled to receive certain cash incentives over a five-year period following the commissioning of their manufacturing facilities. Among other things, such incentives are subject to attaining certain minimum thresholds for module efficiency and temperature coefficient and require that a certain proportion of raw materials be sourced from the domestic market. Such conditions will be evaluated on a quarterly basis from 2026 through 2031. At this time, it is uncertain to what extent we may qualify for such incentives.

Demand for our solar energy solutions also depends on domestic or international trade policies and government regulations, which may be proposed, revised, and/or enacted across short- and long-term time horizons with varying degrees of impact to our net sales, profit, and manufacturing operations. Changes in these policies and regulations could adversely impact the competitive landscape of solar markets, which could reduce demand for our solar modules. Recent revisions or proposed changes to trade policy and government regulations include the following:

- United States. In June 2022, the U.S. President authorized the U.S. Secretary of Commerce to provide a 24-month antidumping and countervailing duty tariff exemption for imported solar panels from certain Southeast Asian countries. The U.S. Department of Commerce ("USDOC") has issued regulations implementing that moratorium on antidumping and countervailing duties in the event that it finds circumvention with respect to such Southeast Asian countries. In December 2022, the USDOC issued affirmative preliminary determinations finding "country-wide" circumvention with respect to certain countries, but it also found that certain companies were not circumventing the antidumping and countervailing duties. The USDOC is scheduled to issue its final circumvention determinations in August 2023, subject to possible extension. Our operating results could be adversely impacted if the USDOC makes negative circumvention determinations or refrains from imposing antidumping and countervailing duties on imports covered by affirmative circumvention determinations. Conversely, affirmative final circumvention determinations could positively impact our operating results. Separately, the U.S. President has also authorized the use of the Defense Production Act to expand domestic production of clean energy technologies. At this time, it is uncertain what impact, if any, these developments will have on future investments in solar module manufacturing in the United States.
- India. The Approved List of Module Manufacturers ("ALMM") was introduced in 2021 as a non-tariff barrier to incentivize domestic manufacturing of PV modules by approving the list of models and manufacturers who can participate in certain solar development projects. The ALMM is approved by the Ministry of New and Renewable Energy, and any modifications to the ALMM and its application may affect future investments in solar module manufacturing in India. Our ability to sell modules in the Indian market depends on the inclusion of our modules on the ALMM, and we currently expect that we will be included in the ALMM once we begin manufacturing solar panels in India in the second half of 2023. In March 2023, the government of India temporarily suspended the ALMM, thereby exempting solar project developers from procuring modules from companies included in the ALMM through March 2024. Our operating results could be adversely impacted if such suspension is extended in future periods or if the ALMM restriction is significantly relaxed to allow modules to be imported from countries that are part of the Association of Southeast Asian Nations.

Our ability to provide solar modules on economically attractive terms is also affected by the availability and cost of logistics services associated with the procurement of raw materials or equipment used in our manufacturing process and the shipping, handling, storage, and distribution of our modules. To mitigate certain logistics costs, we employ module contract structures that provide additional consideration to us if the cost of logistics services, excluding demurrage and detention, exceeds a defined threshold. We may also adjust our shipping plans to include additional lead times for module deliveries and/or utilize our network of U.S. distribution centers. Additionally, our manufacturing capacity expansions in the U.S. and India are expected to bring manufacturing activities closer to customer demand, further mitigating our exposure to the cost of ocean freight.

We generally price and sell our solar modules on a per watt basis. As of June 30, 2023, we had entered into contracts with customers for the future sale of 70.3 GW of solar modules for an aggregate transaction price of \$20.8 billion, which we expect to recognize as revenue through 2029 as we transfer control of the modules to the customers. Such volume includes contracts for the sale of 36.4 GW of solar modules that include transaction price adjustments associated with future module technology improvements, including enhancements to certain energy related attributes. Based on these potential technology improvements, the contracted module volumes as of June 30, 2023, the expected timing such technology improvements are incorporated into our manufacturing process, and the expected timing of module deliveries, such adjustments, if realized, could result in additional revenue of up to

\$0.7 billion, the majority of which would be recognized in 2026 and 2027. In addition to these price adjustments, certain of our contracts with customers may include favorable price adjustments associated with sales freight in excess of a defined threshold. Certain of our contracts with customers may also include favorable or unfavorable price adjustments associated with changes to certain commodity prices and/or the module wattage committed for delivery. As a result, the revenue recognized from such contracts may increase or decrease in future periods relative to the original transaction price.

We continue to increase the nameplate production capacity of our existing manufacturing facilities by improving our production throughput, increasing module wattage (or conversion efficiency), and reducing manufacturing yield losses. Additionally, we recently commenced commercial production of Series 7 modules at our third manufacturing facility in Ohio, and are in the process of expanding our manufacturing capacity by approximately 11.3 GW, including the construction of our first manufacturing facility in India, which is expected to commence operations in the second half of 2023; our fourth manufacturing facility in the United States, which is expected to commence operations in the first half of 2026; and the expansion of our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in late 2024. This additional capacity, and any other potential investments to add to or otherwise modify our existing manufacturing capacity in response to market demand and competition, may require significant internal and possibly external sources of capital, and may be subject to certain risks and uncertainties described in Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022.

Results of Operations

The following table sets forth our condensed consolidated statements of operations as a percentage of net sales for the three and six months ended June 30, 2023 and 2022:

	Three Mont June		Six Month June	
	2023	2022	2023	2022
Net sales	100.0 %	100.0 %	100.0 %	100.0 %
Cost of sales	61.7 %	103.7 %	68.9 %	101.2 %
Gross profit (loss)	38.3 %	(3.7)%	31.1 %	(1.2)%
Selling, general and administrative	5.7 %	6.3 %	6.6 %	7.7 %
Research and development	4.5 %	4.1 %	4.9 %	5.3 %
Production start-up	2.9 %	2.1 %	3.2 %	2.1 %
Litigation loss	4.4 %	— %	2.6 %	<u> </u>
Gain on sales of businesses, net	<u> </u>	39.5 %	— %	25.0 %
Operating income	20.8 %	23.3 %	13.7 %	8.8 %
Foreign currency loss, net	(0.6)%	(0.5)%	(0.8)%	(0.7)%
Interest income	3.1 %	0.5 %	3.7 %	0.5 %
Interest expense, net	(0.2)%	(0.5)%	(0.2)%	(0.6)%
Other income (expense), net	0.1 %	(0.3)%	— %	(0.2)%
Income tax expense	(2.2)%	(13.5)%	(0.8)%	(6.5)%
Net income	21.0 %	9.0 %	15.7 %	1.3 %

Segment Overview

Our primary segment is our modules business, which involves the design, manufacture, and sale of CdTe solar modules, which convert sunlight into electricity. Third-party customers of our modules segment include developers and operators of systems, utilities, independent power producers, commercial and industrial companies, and other system owners. Our residual business operations include certain project development activities, O&M services, the results of operations from PV solar power systems we owned and operated in certain international regions, and the sale of such systems to third-party customers.

Net sales

We generally price and sell our solar modules on a per watt basis. During the three and six months ended June 30, 2023, we sold the majority of our solar modules to developers and operators of systems in the United States, and substantially all of our modules business net sales were denominated in U.S. dollars. We recognize revenue for module sales at a point in time following the transfer of control of the modules to the customer, which typically occurs upon shipment or delivery depending on the terms of the underlying contracts. Net sales from our residual business operations primarily consists of revenue recognized for sales of development projects or completed systems, including any modules installed in such systems and any revenue from energy generated by such systems.

The following table shows net sales by reportable segment for the three and six months ended June 30, 2023 and 2022:

	Three Mo Jur	nths E e 30,	inded			Six Mont Jun	ths Er e 30,	ıded		
(Dollars in thousands)	2023 2022 802,237 \$ 607,445 \$			Three Month	Change	2023		2022	Six Mon	th Change
Modules	\$ 802,237	\$	607,445	\$ 194,792	32 %	\$ 1,338,827	\$	962,326	\$ 376,501	39 %
Other	8,436		13,510	(5,074)	(38)%	20,132		25,669	(5,537)	(22)%
Net sales	\$ 810,673	\$	620,955	\$ 189,718	31 %	\$ 1,358,959	\$	987,995	\$ 370,964	38 %

Net sales from our modules segment increased \$194.8 million for the three months ended June 30, 2023 compared to the three months ended June 30, 2022 primarily due to a 26% increase in the volume of modules sold to third parties and a 4% increase in the average selling price per watt. Net sales from our residual business operations during the three months ended June 30, 2023 decreased \$5.1 million compared to the three months ended June 30, 2022 primarily due to higher net sales in the prior period associated with operating PV solar power systems and providing O&M services in certain international jurisdictions prior to the sale of such systems and businesses, partially offset by the recognition of certain contingent earnouts in the current period for projects we sold in prior periods.

Net sales from our modules segment increased \$376.5 million for the six months ended June 30, 2023 compared to the six months ended June 30, 2022 primarily due to a 36% increase in the volume of modules sold to third parties and a 3% increase in the average selling price per watt. Net sales from our residual business operations during the six months ended June 30, 2023 decreased \$5.5 million compared to the six months ended June 30, 2022 primarily due to higher net sales in the prior period associated with operating PV solar power systems and providing O&M services in certain international jurisdictions prior to the sale of such systems and businesses, partially offset by the recognition of certain contingent earnouts in the current period for projects we sold in prior periods.

Cost of sales

Our modules business cost of sales includes the cost of raw materials and components for manufacturing solar modules, such as glass, transparent conductive coatings, CdTe and other thin film semiconductors, laminate materials, connector assemblies, edge seal materials, and frames. In addition, our cost of sales includes direct labor for the manufacturing of solar modules and manufacturing overhead, such as engineering, equipment maintenance, quality and production control, and information technology. Our cost of sales also includes depreciation of manufacturing plant and equipment, facility-related expenses, environmental health and safety costs, and costs associated with shipping, warranties, and solar module collection and recycling (excluding accretion). Cost of sales for our residual business operations primarily consists of project-related costs, such as development costs (legal, consulting, transmission upgrade, interconnection, permitting, and other similar costs), EPC costs (consisting primarily of solar modules, inverters, electrical and mounting hardware, project management and engineering, and construction labor), and site specific costs.

The following table shows cost of sales by reportable segment for the three and six months ended June 30, 2023 and 2022:

		Three Mo Jur	nths En	nded			Six Mon Jun	ths End ie 30,	led		
(Dollars in thousands)	\$ 500,320			2022	Three Mo	nth Change	2023		2022	Six Mont	h Change
Modules	\$	500,320	\$	576,278	\$ (75,958)	(13)%	\$ 930,016	\$	919,970	\$ 10,046	1 %
Other		(67)		67,877	(67,944)	(100)%	6,472		79,762	(73,290)	(92)%
Cost of sales	\$	500,253	\$	644,155	\$ (143,902)	(22)%	\$ 936,488	\$	999,732	\$ (63,244)	(6)%
% of net sales		61.7 %		103.7 %	 		 68.9 %		101.2 %		

Cost of sales decreased \$143.9 million, or 22%, and decreased 42.0 percentage points as a percent of net sales for the three months ended June 30, 2022. The decrease in cost of sales was driven by a \$76.0 million decrease in our modules segment cost of sales primarily due to (i) the recognition of the advanced manufacturing production credit under Section 45X of the IRC, which decreased cost of sales by \$155.0 million, (ii) lower sales freight of \$51.4 million, and (iii) continued module cost reductions, which decreased cost of sales by \$43.3 million, partially offset by (iv) higher costs of \$145.7 million due to an increase in the volume of modules sold and (v) higher under-utilization charges associated with the initial ramp of our first Series 7 manufacturing facility in Ohio, which increased cost of sales by \$28.9 million. The decrease in cost of sales was also driven by a \$67.9 million decrease in our residual business operations cost of sales primarily due to an impairment loss of \$57.8 million in the prior period associated with the anticipated sale of the Luz del Norte project and lower costs associated with operating PV solar power systems and providing O&M services in certain international jurisdictions due to the sale of such systems and businesses in the prior period.

Cost of sales decreased \$63.2 million, or 6%, and decreased 32.3 percentage points as a percent of net sales for the six months ended June 30, 2023 compared to the six months ended June 30, 2022. The decrease in cost of sales was driven by a \$73.3 million decrease in our residual business operations primarily due to the prior period impairment of the Luz del Norte project described above and higher costs in the prior period associated with operating PV solar power systems and providing O&M services in certain international jurisdictions prior to the sale of such systems and businesses. Such decrease was partially offset by a \$10.0 million increase in our modules segment cost of sales primarily due to (i) higher costs of \$309.7 million due to an increase in the volume of modules sold and (ii) higher under-utilization charges associated with the initial ramp of our first Series 7 manufacturing facility in Ohio, which increased cost of sales by \$47.8 million, partially offset by (iii) the advanced manufacturing production credit described above, which decreased cost of sales by \$225.1 million, (iv) continued module cost reductions, which decreased cost of sales by \$75.5 million, and (v) lower sales freight of \$47.4 million.

Gross profit (loss)

Gross profit (loss) may be affected by numerous factors, including the selling prices of our modules and the selling prices of projects and services included in our residual business operations, our manufacturing costs, the capacity utilization of our manufacturing facilities, and foreign exchange rates. Gross profit may also be affected by the mix of net sales from our modules business and residual business operations.

The following table shows gross profit (loss) for the three and six months ended June 30, 2023 and 2022:

	Three Mo Ju	onths Ei ne 30,	nded			Six Mon Jui	ths En ne 30,	ded		
(Dollars in thousands)	2023		2022	Three Month	Change	2023		2022	Six Month C	hange
Gross profit (loss)	\$ 310,420	\$	(23,200)	\$ 333,620	>100%	\$ 422,471	\$	(11,737)	\$ 434,208	>100%
% of net sales	38.3 %		(3.7)%			31.1 %		(1.2)%		

Gross profit increased 42.0 percentage points to 38.3% during the three months ended June 30, 2023 from (3.7)% during the three months ended June 30, 2022. Gross profit also increased 32.3 percentage points to 31.1% during the six months ended June 30, 2023 from (1.2)% during the six months ended June 30, 2022. Such increases were primarily due to (i) the advanced manufacturing production credit described above, (ii) continued module cost reductions, (iii) the prior period impairment of the Luz del Norte project described above, and (iv) the higher volume of modules sold in the current period, partially offset by (v) higher under-utilization charges associated with the initial ramp of our first Series 7 manufacturing facility mentioned above.

Selling, general and administrative

Selling, general and administrative expense consists primarily of salaries and other personnel-related costs, professional fees, insurance costs, and other business development and selling expenses.

The following table shows selling, general and administrative expense for the three and six months ended June 30, 2023 and 2022:

	Three Mo Jun	nths I e 30,	Ended			Six Mon Jui	ths Enne 30,	ıded		
(Dollars in thousands)	2023		2022	Three Month	Change	2023		2022	Six Month Ch	ange
Selling, general and administrative	\$ 46,328	\$	38,894	\$ 7,434	19 %	\$ 90,356	\$	75,622	\$ 14,734	19 %
% of net sales	5.7 %		6.3 %			66%		77%		

Selling, general and administrative expense for the three and six months ended June 30, 2023 increased compared to the three and six months ended June 30, 2022 primarily due to higher professional fees, higher share-based compensation expense, and higher employee compensation expense due to an increase in headcount.

Research and development

Research and development expense consists primarily of salaries and other personnel-related costs; the cost of products, materials, and outside services used in our R&D activities; and depreciation and amortization expense associated with R&D specific facilities and equipment. We maintain a number of programs and activities to improve our technology and processes in order to enhance the performance and reduce the costs of our solar modules.

The following table shows research and development expense for the three and six months ended June 30, 2023 and 2022:

	Three Mo Ju	onths E ne 30,	Ended			Six Mor Ju	nths En ne 30,	ded		
(Dollars in thousands)	 2023		2022	Three Month	Change	2023		2022	Six Month Ch	ange
Research and development	\$ 36,745	\$	25,229	\$ 11,516	46 %	\$ 67,255	\$	52,337	\$ 14,918	29 %
% of net sales	4.5 %		4.1 %			4.9 %		5.3 %		

Research and development expense for the three and six months ended June 30, 2023 increased compared to the three and six months ended June 30, 2022 primarily due to an increase in employee compensation expense resulting from an increase in headcount and higher material and module testing costs.

Production start-up

Production start-up expense consists of costs associated with operating a production line before it is qualified for commercial production, including the cost of raw materials for solar modules run through the production line during the qualification phase, employee compensation for individuals supporting production start-up activities, and applicable facility related costs. Production start-up expense also includes costs related to the selection of a new site and implementation costs for manufacturing process improvements to the extent we cannot capitalize these expenditures.

The following table shows production start-up expense for the three and six months ended June 30, 2023 and 2022:

	Three Mo Jui	onths En	nded				Six Moi Ju	nths End ne 30,	led			
(Dollars in thousands)	2023		2022	-	Three Month	Change	2023		2022	•	Six Month Cl	hange
Production start-up	\$ 23,377	\$	13,231	\$	10,146	77 %	\$ 42,871	\$	20,569	\$	22,302	108 %
% of net sales	2.9 %		2.1 %				3.2 %		2.1 %			

During the three months ended June 30, 2023, we incurred production start-up expense primarily for our first manufacturing facility in India, which is expected to commence operations in the second half of 2023. During the three months ended June 30, 2022, we incurred production start-up expense primarily for our third manufacturing facility in the U.S., which commenced commercial production of modules in early 2023.

During the six months ended June 30, 2023, we incurred production start-up expense primarily for our first manufacturing facility in India, our third manufacturing facility in the U.S., and certain manufacturing upgrades at our Malaysian facilities. During the six months ended June 30, 2022, we incurred production start-up expense primarily for our third manufacturing facility in the U.S. and certain manufacturing upgrades at our Malaysian facilities.

Litigation loss

The following table shows litigation loss for the three and six months ended June 30, 2023 and 2022:

	Three Mo Jun	nths En ie 30,	ded			Six Mont Jun	ths En e 30,	ded		
(Dollars in thousands)	2023		2022	Three Month	Change	2023		2022	Six Month Cl	ıange
Litigation loss	\$ 35,590	\$		\$ 35,590	100 %	\$ 35,590	\$		\$ 35,590	100 %
% of net sales	44%		%			2.6%		— %		

In July 2021, Southern filed an arbitration demand with the American Arbitration Association against two of the Company's subsidiaries alleging breach of the EPC agreements for five projects in the United States for which such subsidiaries served as the EPC contractor. On July 19, 2023, the arbitration panel issued an interim award letter adopting certain of Southern's proposed individual award claims in the amount of \$35.6 million. As a result, we accrued a loss for this matter in our results of operations for the three months ended June 30, 2023. See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for further information about this matter.

Gain on sales of businesses, net

The following table shows gain on sales of businesses, net for the three and six months ended June 30, 2023 and 2022:

	Three Mo Ju	onths E ne 30,	nded				Six Mor Ju	iths En ne 30,	ded		
(Dollars in thousands)	2023 2022				Three Month	Change	2023		2022	Six Month Cl	nange
Gain on sales of businesses, net	\$ 135	\$	245,381	\$	(245,246)	(100)%	\$ 118	\$	247,288	\$ (247,170)	(100)%
% of net sales	%		39.5 %)			%		25.0 %		

During the three months ended June 30, 2022, we completed the sale of our Japan project development business to PAG. During the six months ended June 30, 2022, we also completed the sale of our Chilean O&M operations to a subsidiary of Clairvest. During the three and six months ended June 30, 2023, we recognized certain post-closing adjustments associated with these transactions, which were included in "Gain on sales of businesses, net" in our condensed consolidated statements of operations. See Note 3. "Sales of Businesses" to our condensed consolidated financial statements for further information related to these transactions.

Foreign currency loss, net

Foreign currency loss, net consists of the net effect of gains and losses resulting from holding assets and liabilities and conducting transactions denominated in currencies other than our subsidiaries' functional currencies.

The following table shows foreign currency loss, net for the three and six months ended June 30, 2023 and 2022:

	Three Mor June	nths Ende	d			Six Mont June	ıded		
(Dollars in thousands)	2023 2022			Three Month (Change	2023	2022	Six Month Chan	ţе
Foreign currency loss, net	\$ (4,652)	\$	(2,984)	\$ (1,668)	56 %	\$ (10,599)	\$ (7,182)	\$ (3,417)	48 %

Foreign currency loss, net for the three and six months ended June 30, 2023 increased compared to the three and six months ended June 30, 2022 primarily due to higher costs associated with hedging activities related to our subsidiaries in India.

Interest income

Interest income is earned on our cash, cash equivalents, marketable securities, restricted cash, restricted cash equivalents, and restricted marketable securities. Interest income also includes interest earned from late customer payments.

The following table shows interest income for the three and six months ended June 30, 2023 and 2022:

	Three Mo Jun	nths Ei e 30,	ıded				Six Mont Jun	nded		
(Dollars in thousands)	2023 2022				Three Month	Change	2023	2022	 Six Month Cl	nange
Interest income	\$ 25,026	\$	2,880	\$	22,146	>100%	\$ 50,848	\$ 5,205	\$ 45,643	>100%

Interest income for the three and six months ended June 30, 2023 increased compared to the three and six months ended June 30, 2022 primarily due to higher interest rates on cash and marketable securities and higher average balances associated with marketable securities.

Interest expense, net

Interest expense, net is primarily comprised of interest incurred on long-term debt. We may capitalize interest expense to our project assets or property, plant and equipment when such costs qualify for interest capitalization, which reduces the amount of net interest expense reported in any given period.

The following table shows interest expense, net for the three and six months ended June 30, 2023 and 2022:

		Three Moi Jun	nths End e 30,	led				Six Mont Jun	e 30,	nded		
(Dollars in thousands)	2023 2022			Three Month (Change	2023		2022	 Six Month Ch	nange		
Interest expense, net	\$	(1,415)	\$	(3,236)	\$	1,821	(56)%	\$ (2,163)	\$	(6,101)	\$ 3,938	(65)%

Interest expense, net for the three and six months ended June 30, 2023 decreased compared to the three and six months ended June 30, 2022 primarily due to the assumption of our Luz del Norte project loans by a subsidiary of Toesca Asset Management in connection with the sale of the project in late 2022.

Other income (expense), net

Other income (expense), net is primarily comprised of miscellaneous items and realized gains and losses on the sale of marketable securities and restricted marketable securities.

The following table shows other income (expense), net for the three and six months ended June 30, 2023 and 2022:

	Three Months Ended June 30,				Six Months Ended June 30,								
(Dollars in thousands)		2023		2022		Three Month C	hange		2023		2022	Six Month Cha	nge
Other income (expense), net	\$	997	\$	(1,883)	\$	2,880	>100%	\$	(459)	\$	(2,095)	\$ 1,636	78 %

Other income (expense), net for the three and six months ended June 30, 2023 increased compared to the three and six months ended June 30, 2022 primarily due to an increase in the value of a strategic investment.

Income tax expense

Income tax expense or benefit, deferred tax assets and liabilities, and liabilities for unrecognized tax benefits reflect our best estimate of current and future taxes to be paid. We are subject to income taxes in both the United States and numerous foreign jurisdictions in which we operate, principally Singapore, Malaysia, and Vietnam. Significant judgments and estimates are required to determine our consolidated income tax expense. The statutory federal corporate income tax rate in the United States is 21%, and the tax rates in Singapore, Malaysia, and Vietnam are 17%, 24%, and 20%, respectively. In Malaysia, we have been granted a long-term tax holiday, scheduled to expire in 2027, pursuant to which substantially all of our income earned in Malaysia is exempt from income tax, conditional upon our continued compliance with certain employment and investment thresholds. In Vietnam, we have been granted a long-term tax incentive, scheduled to expire at the end of 2036, pursuant to which income earned in Vietnam is subject to reduced annual tax rates, conditional upon our continued compliance with certain revenue and R&D spending thresholds.

The following table shows income tax expense for the three and six months ended June 30, 2023 and 2022:

	Three Mo Ju	onths E ne 30,	nded		Six Months Ended June 30,								
(Dollars in thousands)	 2023		2022	_	Three Montl	n Change		2023		2022		Six Month Cl	ıange
Income tax expense	\$ (17,892)	\$	(83,799)	\$	65,907	(79)%	\$	(11,004)	\$	(64,300)	\$	53,296	(83)%
Effective tax rate	9.5 %		60.0 %					4.9 %		83.7 %			

Our tax rate is affected by recurring items, such as tax rates in foreign jurisdictions and the relative amounts of income we earn in those jurisdictions. The rate is also affected by discrete items that may occur in any given period, but are not consistent from period to period.

Income tax expense decreased \$65.9 million during the three months ended June 30, 2023 compared to the three months ended June 30, 2022 primarily due to the beneficial effect of tax law changes associated with the IRA and proposed FTC regulations, higher prior period losses in certain jurisdictions for which no tax benefit could be recorded, and a discrete tax expense in the prior period due to the remeasurement of our net deferred tax assets in Vietnam, partially offset by higher pretax income in the current period.

Income tax expense decreased \$53.3 million during the six months ended June 30, 2023 compared to the six months ended June 30, 2022 primarily due to the beneficial effect of tax law changes associated with the IRA and proposed FTC regulations, higher prior period losses in certain jurisdictions for which no tax benefit could be recorded, higher excess tax benefits associated with share-based compensation, and the prior period discrete tax expense in Vietnam mentioned above, partially offset by higher pretax income in the current period.

Critical Accounting Policies and Estimates

In preparing our condensed consolidated financial statements in conformity with U.S. GAAP, we make estimates and assumptions that affect the amounts of reported assets, liabilities, revenues, and expenses, as well as the disclosure of contingent liabilities. Some of our accounting policies require the application of significant judgment in the selection of the appropriate assumptions for making these estimates. By their nature, these judgments are subject to an inherent degree of uncertainty. We base our judgments and estimates on our historical experience, our forecasts, and other available information as appropriate. We believe the judgments and estimates involved in accrued solar module collection and recycling, product warranties, accounting for income taxes, long-lived asset impairments, and government grants (described in further detail below) have the greatest potential impact on our condensed consolidated financial statements. The actual results experienced by us may differ materially and adversely from our estimates. To the extent there are material differences between our estimates and the actual results, our future results of operations will be affected. For a description of the accounting policies that require the most significant judgment and estimates in the preparation of our condensed consolidated financial statements, refer to our Annual Report on Form 10-K for the year ended December 31, 2022. There have been no material changes to our accounting policies during the six months ended June 30, 2023.

Government Grants. We continue to evaluate the extent of benefits available to us pursuant to the IRA, which we expect will favorably impact our results of operations in future periods. For example, we currently expect to qualify for the advanced manufacturing production credit under Section 45X of the IRC, which provides certain specified benefits for solar modules and solar module components manufactured in the United States and sold to third parties. For eligible components, the credit is equal to (i) \$12 per square meter for a PV wafer, (ii) 4 cents multiplied by the capacity of a PV cell, and (iii) 7 cents multiplied by the capacity of a PV module. Based on the current form factor of our modules, we expect to qualify for a credit of approximately 17 cents per watt for each module produced in the United States and sold to a third party.

There are currently several critical and complex aspects of the IRA pending technical guidance and regulations from the IRS and U.S. Treasury Department that could affect the estimated benefits we have recognized and expect to recognize from the advanced manufacturing production credit. Such pending guidance is described in Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022, and certain proposed guidance recently published by the IRS is described above in "Certain Trends and Uncertainties." Any modifications to the law or its effects arising, for example, through (i) technical guidance and regulations from the IRS and U.S. Treasury Department, (ii) subsequent amendments to or interpretations of the law, and/or (iii) future laws or regulations rendering certain provisions of the IRA less effective or ineffective, in whole or in part, could result in material adverse changes to the benefits we have recognized and expect to recognize.

Recent Accounting Pronouncements	Recent	Accounting	Pronouncements
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None.

Liquidity and Capital Resources

As of June 30, 2023, we believe that our cash, cash equivalents, marketable securities, cash flows from operating activities, and contracts with customers for the future sale of solar modules will be sufficient to meet our working capital and capital expenditure needs for at least the next 12 months. In addition, we have availability under our Revolving Credit Facility, under which we have made no borrowings as of June 30, 2023. As necessary, we also believe we will have adequate access to the capital markets. We monitor our working capital to ensure we have adequate liquidity, both domestically and internationally. We intend to maintain appropriate debt levels based upon cash flow expectations, our overall cost of capital, and expected cash requirements for operations, including near-term construction activities and purchases of manufacturing equipment for our newest manufacturing and R&D facilities in India and the United States. However, our ability to raise capital on terms commercially acceptable to us could be constrained if there is insufficient lender or investor interest due to company-specific, industry-wide, or broader market concerns. Any incremental debt financings could result in increased debt service expenses and/or restrictive covenants, which could limit our ability to pursue our strategic plans.

As of June 30, 2023, we had \$1.9 billion in cash, cash equivalents, and marketable securities compared to \$2.6 billion as of December 31, 2022. The decrease in cash, cash equivalents, and marketable securities was primarily driven by purchases of property, plant and equipment, various operating expenditures, and certain advance payments of raw materials, partially offset by proceeds from borrowings under long-term debt agreements and cash receipts from module sales, including advance payments for future sales. As of June 30, 2023, \$1.2 billion of our cash, cash equivalents, and marketable securities was held by our foreign subsidiaries and was primarily based in U.S. dollar, Euro, and Indian rupee denominated holdings. Our investment policy seeks to preserve our investment principal and maintain adequate liquidity to meet our cash flow requirements, while at the same time optimizing the return on our investments. Such policy applies to all invested funds, whether managed internally or externally. Pursuant to such policy, we place our investments with a diversified group of high-quality financial institutions and limit the concentration of such investments with any one counterparty. We place significant emphasis on the creditworthiness of financial institutions and assess the credit ratings and financial health of our counterparty financial institutions when making investment decisions.

We utilize a variety of tax planning and financing strategies in an effort to ensure that our worldwide cash is available in the locations in which it is needed. If certain international funds were needed for our operations in the United States, we may be required to accrue and pay certain U.S. and foreign taxes to repatriate such funds. We maintain the intent and ability to permanently reinvest our accumulated earnings outside the United States, with the exception of our subsidiaries in Canada and Germany. In addition, changes to foreign government banking regulations may restrict our ability to move funds among various jurisdictions under certain circumstances, which could negatively impact our access to capital, resulting in an adverse effect on our liquidity and capital resources.

Although we compete in markets that do not require solar-specific government subsidies or support programs, such incentives continue to influence the demand for PV solar energy around the world. For example, the financial incentives provided by the IRA are expected to increase both the demand for, and the domestic manufacturing of, solar modules in the United States. We continue to evaluate the extent of benefits available to us by the IRA, which are expected to favorably impact our liquidity and capital resources in future periods. For example, we currently expect to qualify for the advanced manufacturing production credit under Section 45X of the IRC, which provides certain specified benefits for solar modules and solar module components manufactured in the United States and sold to third parties. Such credit may be refundable or transferable to a third party and is available from 2023 to 2032, subject to phase down beginning in 2030. Based on the current form factor of our modules, we expect to qualify for a credit of approximately 17 cents per watt for each module produced in the United States and sold to a third party. Accordingly, we expect the advanced manufacturing production credit will provide us with a significant source of funding throughout its 10-year period. For more information about certain risks associated with the benefits available to us under the IRA, see Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022.

As a result of various market opportunities and increased demand for our products, we recently commenced commercial production of Series 7 modules at our third manufacturing facility in Ohio, and are in the process of expanding our manufacturing capacity by approximately 11.3 GW including the construction of our first manufacturing facility in India, which is expected to commence operations in the second half of 2023; our fourth manufacturing facility in the United States, which is expected to commence operations in the first half of 2026; and the expansion of our manufacturing footprint at our existing facilities in Ohio, which is expected to be completed in late 2024. In aggregate, we currently expect our remaining investment in these facilities and upgrades to be approximately \$2.2 billion. As we expand our manufacturing capacity, we expect to continue to receive advance payments from customers for future module sales. Such advance payments are reflected as deferred revenue in our consolidated balance sheets. As of June 30, 2023, our deferred revenue was approximately \$1.5 billion. Accordingly, the capital expenditures necessary to expand our capacity in the near term are expected to be financed, in part, by advance payments for module sales in future periods and by the advanced manufacturing production credit described above.

In addition to the expansion plans described above, we continue to increase the nameplate production capacity of our existing manufacturing facilities by improving our production throughput, increasing module wattage (or conversion efficiency), and reducing manufacturing yield losses. We have a demonstrated history of innovation, continuous improvement, and manufacturing success driven by our significant investments in various R&D initiatives. We continue to invest significant financial resources in such initiatives, including approximately \$0.3 billion of remaining investments for a dedicated R&D facility in the United States to support the implementation of our technology roadmap. We expect such R&D facility to feature a high-tech pilot manufacturing line, allowing for the production of full-sized prototypes of thin film and tandem PV modules. Such R&D facility is expected to be completed in 2024. During 2023, we expect to spend \$1.7 billion to \$1.9 billion for capital expenditures, including the new facilities mentioned above and upgrades to machinery and equipment that we believe will further increase our module wattage and expand capacity and throughput at our manufacturing facilities. These capital investments, and any other potential investments to implement our technology roadmap, may require significant internal and possibly external sources of capital, and may be subject to certain risks and uncertainties described in Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022.

We have also committed and expect to continue committing significant working capital to purchase various raw materials used in our module manufacturing process. Our failure to obtain raw materials and components that meet our quality, quantity, and cost requirements in a timely manner could interrupt or impair our ability to manufacture our solar modules or increase our manufacturing costs. Accordingly, we may enter into long-term supply agreements to mitigate potential risks related to the procurement of key raw materials and components, and such agreements may be noncancelable or cancelable with a significant penalty. For example, we have entered into long-term supply agreements for the purchase of certain specified minimum volumes of substrate glass and cover glass for our PV solar modules. Our remaining purchases under these supply agreements are expected to be approximately \$4.8 billion of substrate glass and approximately \$328 million of cover glass. We have the right to terminate these agreements upon payment of specified termination penalties (which, in aggregate, are up to \$676 million as of June 30, 2023 and decline over the remaining supply periods). Additionally, for certain strategic suppliers, we have made, and may in the future be required to make, certain advance payments to secure the raw materials necessary for our module manufacturing.

We have also committed certain financial resources to fulfill our solar module collection and recycling obligations, and have established a trust under which these funds are put into custodial accounts with an established and reputable bank. As of June 30, 2023, such funds were comprised of restricted marketable securities of \$194.7 million and restricted cash and cash equivalents balances of \$3.2 million. As of June 30, 2023, our module collection and recycling liability was \$132.1 million. Trust funds may be disbursed for qualified module collection and recycling costs (including capital and facility related recycling costs), payments to customers for assuming collection and recycling obligations, and reimbursements of any overfunded amounts. Investments in the trust must meet certain investment quality criteria comparable to highly rated government or agency bonds. As necessary, we adjust the funded amounts for our estimated collection and recycling obligations based on the estimated costs of collecting and recycling covered modules, estimated rates of return on our restricted marketable securities, and an estimated solar module life of 25 years, less amounts already funded in prior years.

As of June 30, 2023, we had no off-balance sheet debt or similar obligations, other than financial assurance related instruments, which are not classified as debt. We do not guarantee any third-party debt. See Note 12. "Commitments and Contingencies" to our condensed consolidated financial statements for further information about our financial assurance related instruments.

Cash Flows

The following table summarizes key cash flow activity for the six months ended June 30, 2023 and 2022 (in thousands):

		ea .		
		2023		2022
Net cash used in operating activities	\$	(124,276)	\$	(50,821)
Net cash (used in) provided by investing activities		(743,622)		138,287
Net cash provided by financing activities		216,578		125,616
Effect of exchange rate changes on cash, cash equivalents, restricted cash, and restricted cash equivalents		2,454		39,934
Net (decrease) increase in cash, cash equivalents, restricted cash, and restricted cash equivalents	\$	(648,866)	\$	253,016

Siv Months Ended

Operating Activities

The increase in net cash used in operating activities was primarily driven by lower cash receipts from module sales and certain advance payments for raw materials in the current period, partially offset by higher expenditures for the construction of certain projects in Japan in the prior period.

Investing Activities

The increase in net cash used in investing activities was primarily due to higher purchases of property, plant and equipment, proceeds from the sale of our Japan project development business in the prior period, and lower net sales and maturities of marketable securities.

Financing Activities

The increase in net cash provided by financing activities was primarily due to higher borrowings under the India Credit Facility in the current period compared to net borrowings under various long-term debt agreements in the prior period.

Item 3. Quantitative and Qualitative Disclosures about Market Risk

There have been no material changes to the information previously provided under Item 7A. of our Annual Report on Form 10-K for the year ended December 31, 2022.

Item 4. Controls and Procedures

Evaluation of Disclosure Controls and Procedures

We carried out an evaluation, under the supervision and with the participation of management, including our Chief Executive Officer and Chief Financial Officer, of the effectiveness of our "disclosure controls and procedures" as defined in Exchange Act Rule 13a-15(e) and 15d-15(e). Based on that evaluation, our Chief Executive Officer and Chief Financial Officer concluded that as of June 30, 2023 our disclosure controls and procedures were effective to ensure that information required to be disclosed by us in reports that we file or submit under the Exchange Act is recorded, processed, summarized, and reported within the time periods specified in SEC rules and forms, and that such information is accumulated and communicated to our management, including our Chief Executive Officer and Chief Financial Officer, as appropriate, to allow timely decisions regarding required disclosure.

Changes in Internal Control over Financial Reporting

We also carried out an evaluation, under the supervision and with the participation of management, including our Chief Executive Officer and Chief Financial Officer, of our "internal control over financial reporting" as defined in Exchange Act Rule 13a-15(f) and 15d-15(f) to determine whether any changes in our internal control over financial reporting occurred during the three months ended June 30, 2023 that materially affected, or are reasonably likely to materially affect, our internal control over financial reporting. Based on that evaluation, there were no such changes in our internal control over financial reporting that occurred during the three months ended June 30, 2023.

We are in the process of implementing a new global enterprise resource planning ("ERP") system, which is expected to replace many of our existing core financial and business systems. Among other things, the new global ERP system is expected to (i) improve the efficiency and effectiveness of certain financial and business transaction processes, (ii) enhance the flow of financial information, and (iii) strengthen data management and analysis. We expect implementation activities to be completed by September 2023, and post-implementation activities are expected to continue over several months. As this implementation continues, we will have changes to certain of our processes and procedures, and we will evaluate quarterly whether the changes materially affect our internal control over financial reporting. As of June 30, 2023, no changes have been made in our internal control over financial reporting with respect to this implementation.

CEO and CFO Certifications

We have attached as exhibits to this Quarterly Report on Form 10-Q the certifications of our Chief Executive Officer and Chief Financial Officer, which are required in accordance with the Exchange Act. We recommend that this Item 4. be read in conjunction with those certifications for a more complete understanding of the subject matter presented.

Limitations on the Effectiveness of Controls

Control systems, no matter how well designed and operated, can provide only reasonable, not absolute, assurance that the control systems' objectives are being met. Further, the design of any system of controls must reflect the fact that there are resource constraints, and the benefits of all controls must be considered relative to their costs. Because of the inherent limitations in all control systems, no evaluation of controls can provide absolute assurance that all control issues and instances of fraud, if any, within our company have been detected. These inherent limitations include the realities that judgments in decision-making can be faulty and that breakdowns can occur because of error

or mistake. Control systems can also be circumvented by the individual acts of some persons, by collusion of two or more people, or by management override of the controls. The design of any system of controls is also based in part upon certain assumptions about the likelihood of future events, and there can be no assurance that any design will succeed in achieving its stated goals under all potential future conditions. Over time, controls may become inadequate because of changes in conditions or deterioration in the degree of compliance with policies or procedures.

PART II. OTHER INFORMATION

Item 1. Legal Proceedings

See Note 12. "Commitments and Contingencies" under the heading "Legal Proceedings" of our condensed consolidated financial statements for legal proceedings and related matters.

Item 1A. Risk Factors

In addition to the other information set forth in this report, you should carefully consider the factors discussed in Item 1A. "Risk Factors" of our Annual Report on Form 10-K for the year ended December 31, 2022, which could materially affect our business, financial condition, results of operations, or cash flows. The risks described in our Annual Report on Form 10-K are not the only risks we face. Additional risks and uncertainties not currently known to us or that we currently consider immaterial may also materially adversely affect our business, financial condition, results of operations, or cash flows. There have been no material changes in the risk factors contained in our Annual Report on Form 10-K.

Item 5. Other Information

On July 20, 2023, the independent directors of the Board unanimously selected William J. Post to succeed Molly E. Joseph as the Company's Lead Independent Director for a one-year renewable term. Mr. Post will continue to serve as a member of the Board's compensation committee, nominating and governance committee, and technology committee. This disclosure is not required pursuant to Item 5(a) of Form 10-Q.

From time to time, our directors and officers may adopt plans for the purchase or sale of our securities. Such plans may be designed to satisfy the affirmative defense conditions of Rule 10b5-1 under the Exchange Act or may constitute non-Rule 10b5-1 trading arrangements (as defined in Item 408(c) of Regulation S-K). During the three months ended June 30, 2023, none of our officers or directors adopted or terminated non-Rule 10b5-1 trading arrangements. However, certain officers of the Company adopted 10b5-1 trading plans for the sale of our securities. The following table provides certain terms of such plans:

Name and Title of Officer	Date of Adoption	Duration of Arrangement	Securities to be Sold (1)
Markus Gloeckler, Chief Technology Officer	Adopted May 15, 2023	Expires April 19, 2024	10,201
Georges Antoun, Chief Commercial Officer	Adopted May 15, 2023	Expires August 16, 2024	42,130

Aggregate Number of

⁽¹⁾ Represents the gross number of shares subject to the Rule 10b5-1(c) plan, excluding the potential effect of shares withheld for taxes. Amounts related to PUs are presented at their target amounts. The actual number of PUs that vest following the end of the applicable performance period, if any, will depend on the relative attainment of the performance metrics.

Item 6. Exhibits

The following exhibits are filed with this Quarterly Report on Form 10-Q:

Exhibit Number	Exhibit Description
3.1	Amended and Restated Certificate of Incorporation of First Solar, Inc. (incorporated by reference to Exhibit 3.1 to First Solar, Inc.'s Registration Statement on Form S-1 filed on October 25, 2006)
3.2	Amended and Restated Bylaws of First Solar, Inc. (incorporated by reference to Exhibit 3.1 to First Solar, Inc.'s Form 8-K filed on July 26, 2023)
10.1	Credit and Guaranty Agreement, dated as of June 30, 2023, among First Solar, Inc., the guarantors from time to time party thereto, the several banks and other financial institutions or entities from time to time parties thereto, and JPMorgan Chase Bank, N.A., as administrative agent (incorporated by reference to Exhibit 10.1 to First Solar, Inc.'s Form 8-K filed on July 6, 2023)
31.1*	Certification of Chief Executive Officer pursuant to 15 U.S.C. Section 7241, as adopted pursuant to Section 302 of the Sarbanes-Oxley Act of 2002
31.2*	Certification of Chief Financial Officer pursuant to 15 U.S.C. Section 7241, as adopted pursuant to Section 302 of the Sarbanes-Oxley Act of 2002
32.1†	Certification of Chief Executive Officer and Chief Financial Officer pursuant to 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002
101.INS	XBRL Instance Document – the instance document does not appear in the Interactive Data file because its XBRL tags are embedded within the Inline XBRL document
101.SCH	XBRL Taxonomy Extension Schema Document
101.CAL	XBRL Taxonomy Extension Calculation Linkbase Document
101.DEF	XBRL Taxonomy Extension Definition Linkbase Document
101.LAB	XBRL Taxonomy Label Linkbase Document
101.PRE	XBRL Taxonomy Extension Presentation Linkbase Document
104	Cover page formatted as Inline XBRL and contained in Exhibit 101

^{*} Filed herewith.

SIGNATURE

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned thereunto duly authorized.

FIRST SOLAR, INC.

Date: July 27, 2023 By: /s/ BYRON JEFFERS

Name: Byron Jeffers

Title: Chief Accounting Officer

[†] Furnished herewith. This exhibit shall not be deemed "filed" for purposes of Section 18 of the Exchange Act or otherwise subject to the liabilities of that section, nor shall it be deemed incorporated by reference in any filing under the Securities Act or the Exchange Act, whether made before or after the date hereof and irrespective of any general incorporation language in such filings.

CERTIFICATION OF CHIEF EXECUTIVE OFFICER PURSUANT TO 15 U.S.C. SECTION 7241, AS ADOPTED PURSUANT TO SECTION 302 OF THE SARBANES-OXLEY ACT OF 2002

I, Mark R. Widmar, certify that:

- (1) I have reviewed the Quarterly Report on Form 10-Q of First Solar, Inc., a Delaware corporation, for the period ended June 30, 2023, as filed with the Securities and Exchange Commission;
- (2) Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- (3) Based on my knowledge, the financial statements and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of and for, the periods presented in this report;
- (4) The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an Annual Report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- (5) The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

July 27, 2023 By: /s/ MARK R. WIDMAR

Name: Mark R. Widmar

Title: Chief Executive Officer

CERTIFICATION OF CHIEF FINANCIAL OFFICER PURSUANT TO 15 U.S.C. SECTION 7241, AS ADOPTED PURSUANT TO SECTION 302 OF THE SARBANES-OXLEY ACT OF 2002

I, Alexander R. Bradley, certify that:

- (1) I have reviewed the Quarterly Report on Form 10-Q of First Solar, Inc., a Delaware corporation, for the period ended June 30, 2023, as filed with the Securities and Exchange Commission;
- (2) Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
- (3) Based on my knowledge, the financial statements and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of and for, the periods presented in this report;
- (4) The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an Annual Report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
- (5) The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

July 27, 2023 By: <u>/s/ ALEXANDER R. BRADLEY</u>

Name: Alexander R. Bradley
Title: Chief Financial Officer

CERTIFICATION OF CHIEF EXECUTIVE OFFICER AND CHIEF FINANCIAL OFFICER PURSUANT TO 18 U.S.C. SECTION 1350, AS ADOPTED PURSUANT TO SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002

In connection with the Quarterly Report on Form 10-Q of First Solar, Inc., a Delaware corporation, for the period ended June 30, 2023, as filed with the Securities and Exchange Commission, each of the undersigned officers of First Solar, Inc. certifies pursuant to 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, that, to his respective knowledge:

- (1) the quarterly report fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934, as amended; and
- (2) the information contained in the quarterly report fairly presents, in all material respects, the financial condition and results of operations of First Solar, Inc. for the periods presented therein

July 27, 2023 By: /s/ MARK R. WIDMAR

Name: Mark R. Widmar

Title: Chief Executive Officer

July 27, 2023 By: /s/ ALEXANDER R. BRADLEY

Name: Alexander R. Bradley
Title: Chief Financial Officer