



Forward-Looking Statements

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This presentation contains and refers to certain forward-looking statements with respect to our financial condition, results of operations and business. These statements constitute forward-looking statements within the meaning of Section 21E of the Securities Exchange Act of 1934, as amended (the "Exchange Act"). Forward-looking statements are statements of future expectations that are based on management's current expectations and assumptions and involve known and unknown risks and uncertainties that could cause actual results, performance or events to differ materially from those expressed or implied in these statements. Forward-looking statements include, among others, statements concerning the potential exposure to market risks, statements expressing management's expectations, beliefs, estimates, forecasts, projections and assumptions and statements that are not limited to statements of historical or present facts or conditions. Forward-looking statements are typically identified by words such as "anticipate," "assume," "believe," "confident," "could," "estimate," "expect," "intend," "may," "plan," "objectives," "outlook," "probably," "project," "will," "seek," "target" "to be," and other words of similar meaning.

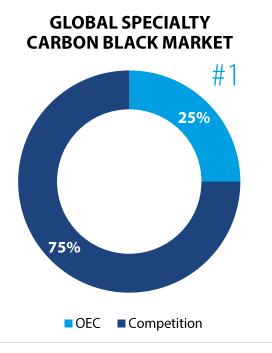
These forward-looking statements include, without limitation, statements about the following matters: • our strategies for (i) mitigating the impacts of the Goronavirus, (ii) strengthening our position in specialty carbon blacks and rubber carbon blacks, (iii) increasing our rubber carbon black margins and (iv) strengthening the competitiveness of our operations; • the ability to pay dividends at historical dividend levels or at all; • cash flow projections; • the installation of pollution control technology in our United States ("U.S.") manufacturing facilities pursuant to the EPA consent decree described in our Annual Report in Form 10-K; • the outcome of any in-progress, pending or possible litigation or regulatory proceedings; and • our expectation that the markets we serve will continue to grow.

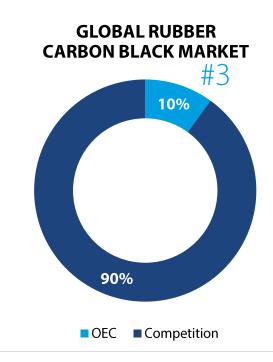
All these forward-looking statements are based on estimates and assumptions that, although believed to be reasonable, are inherently uncertain. Therefore, undue reliance should not be placed upon any forward-looking statements. There are important factors that could cause actual results to differ materially from those contemplated by such forward-looking statements. These factors include, among others: • the effects of the COVID-19 pandemic on our business and results of operations; • negative or uncertain worldwide economic conditions; • volatility and cyclicality in the industries in which we operate; • operational risks inherent in chemicals manufacturing, including disruptions due to technical facilities, severe weather conditions or natural disasters; • our dependence on major customers and suppliers; • our ability to compete in the industries and markets in which we operate; • our ability to address changes in the nature of future transportation and mobility concepts which may impact our customers and our business; • our ability to develop new products and technologies successfully and the availability of substitutes for our products; • our ability to implement our business strategies; • volatility in the costs and availability of raw materials and energy; • our ability to respond to changes in feedstock prices and quality; • our ability to realize benefits from investments, joint ventures, acquisitions or alliances; • our ability to realize benefits from planned plant capacity expansions and site development projects and the potential delays to such expansions and projects; • information technology systems failures, network disruptions and breaches of data security; • our relationships with our workforce, including negotiations with labor unions, strikes and work stoppages; • our ability to recruit or retain key management and personnel; • our exposure to political or country risks inherent in doing business in some countries; • geopolitical events in the European Union ("EU"), relations amongst the EU member states as well as future relations between the EU and other countries and organizations; • environmental, health and safety regulations, including nanomaterial and greenhouse gas emissions regulations, and the related costs of maintaining compliance and addressing liabilities; • possible future investigations and enforcement actions by governmental, supranational agencies or other organizations; • our operations as a company in the chemical sector, including the related risks of leaks, fires and toxic releases; • market and regulatory changes that may affect our ability to sell or otherwise benefit from co-generated energy; • litigation or legal proceedings, including product liability and environmental claims; • our ability to protect our intellectual property rights and know-how; • our ability to generate the funds required to service our debt and finance our operations; • fluctuations in foreign currency exchange and interest rates; • the availability and efficiency of hedaina: • changes in international and local economic conditions, including with regard to the dollar and the euro, dislocations in credit and capital markets and inflation or deflation: • potential impairments or writeoffs of certain assets; • required increases in our pension fund contributions; • the adequacy of our insurance coverage; • changes in our jurisdictional earnings mix or in the tax laws or accepted interpretations of tax laws in those jurisdictions; • challenges to our decisions and assumptions in assessing and complying with our tax obligations; and potential difficulty in obtaining or enforcing judgments or bringing legal actions against Orion Engineered Carbons S.A. (a Luxembourg incorporated entity) in the U.S..

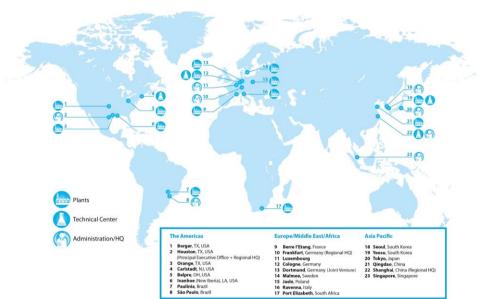
Factors that could cause our actual results to differ materially from those expressed or implied in such forward-looking statements include those factors detailed under the captions "Cautionary Statement for the Purposes of the "Safe Harbor" Provisions of the Private Securities Litigation Reform Act of 1995" and "Risk Factors" in our Annual Report in Form 10-K for the year ended December 31, 2021 and in Note TS. Commitments and Contingencies to our audited consolidated financial statements regarding contingent liabilities, including litigation. It is not possible for our management to predict all risk factors and uncertainties, nor can we assess the impact of all factors on our business or the extent to which any factor, or combination of factors, may cause actual results to differ materially from those contained in any forward-looking statements. We undertake no obligation to publicly update or revise any forward-looking statement as a result of new information, future events or other information, other than as required by applicable law.





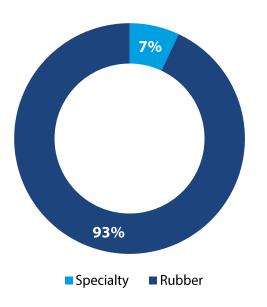




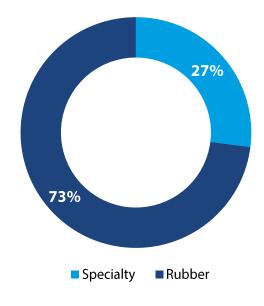




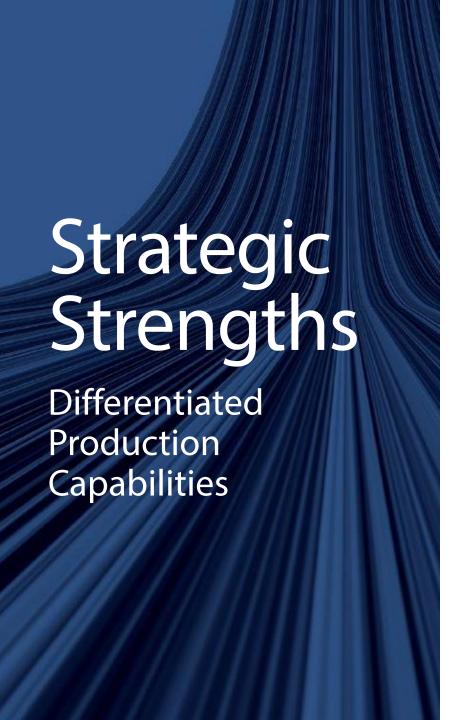
GLOBAL CARBON BLACK MARKET SEGMENT VOLUMES



ORION'S CARBON BLACK SEGMENT VOLUMES









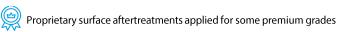
Differentiated Production Capabilities

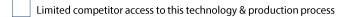






>\$80M EBITDA and >40% margins





Strong Leadership Team



Corning F. Painter Chief Executive Officer, Orion Engineered Carbons S.A.



David Deters Senior Vice President, Innovation



Sandra Niewiem Senior Vice President Global Specialty Carbon Black and EMEA Region



Pedro Riveros Senior Vice President Global Rubber Carbon Black and Americas Region



Jeffrey Glajch Chief Financial Officer

Engineered Carbons are Ubiquitous

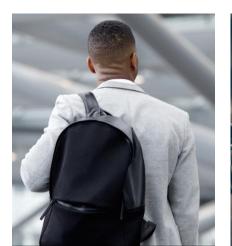
Optimize Physical, Electrical and Optical Properties

Versatile & Customizable











Megatrend	Impact	Result	
Electrification	• EV's • Power storage • Grid 2.0	Conductive additive demandEnhanced tire wear	
Sustainability	ElectrificationCircular economyTire recycling	Conductive additive demandTire derived carbon blacks	
Growing Consumer Demand	 Ethical shopping Aspirational purchases Personal transportation 	 EV demand Prestige materials & packaging OEM demand and mileage 	





The Specialty Opportunity





The Specialty Opportunity

Look carefully – comprised of many individual markets

Need the best product for each application



The Specialty Opportunity

Specialty is differentiated

Unique inlets and harbors create differentiated and protected areas: gas black



The Specialty Opportunity

Large specialty markets can emerge:

The Conductivity Opportunity



The Conductivity Opportunity

What looks like one, can really be two:

Optimize lithium battery performance with two types of conductive carbons

Kappa conductives & CNTs



Sustainability & The Innovation Framework

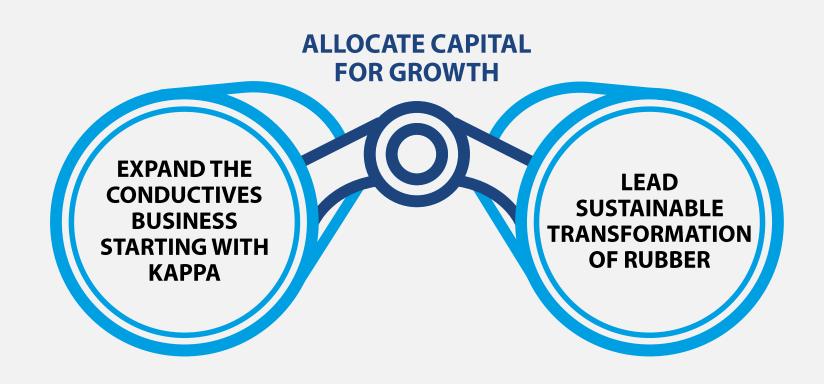
Objectives Aligned



OEC INNOVATION PILLARS



Strategic Roadmap



Strategic Roadmap: Conductive Carbons



ENERGY STORAGE











MANY MANUFACTURERS

• Technical barriers to entry

ELECTRIFICATION

GRID ENHANCEMENTS



FEW PLAYERS

- Technical barriers to entry
- Supply chain barriers to entry

Strategic Roadmap: Rubber



MARKET NEED

- OEM's want sustainable content
- Tire customers want end-of-life tire solutions





SOLUTION

Circular & renewable solutions

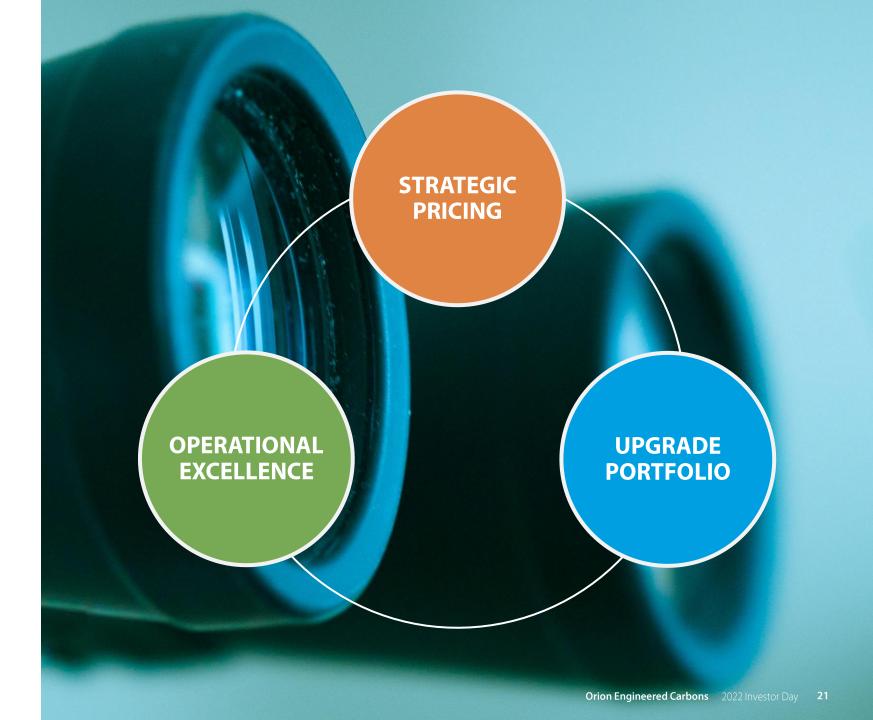




ACTION

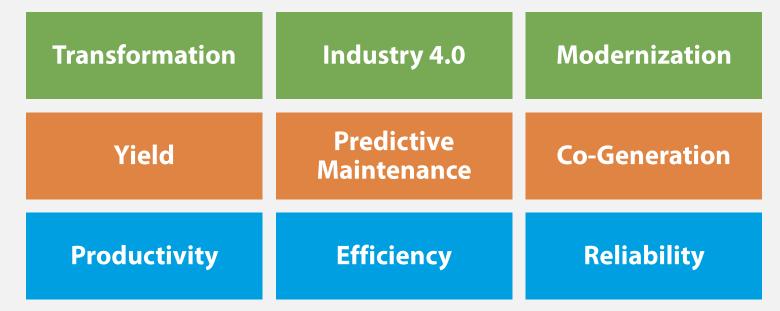
- Modified furnace technology
- Differentiated product offerings

Operational Roadmap



Improvement Focus

Operational Roadmap



Strategic Roadmap: Pricing



VALUE PRICING MINDSET



TRAINING AND DEVELOPMENT



COMMITMENT TO VALUE CREATION



ALIGNED SALES INCENTIVES



HIGHLY FAVORABLE MARKET CONDITIONS

Value Creation Mindset



PRINCIPLES

Risk adjusted return on investment

Balancing strategic

growth with cash

return to investors

DECISION FRAMEWORK

Kappa conductive carbons

High return & confidence

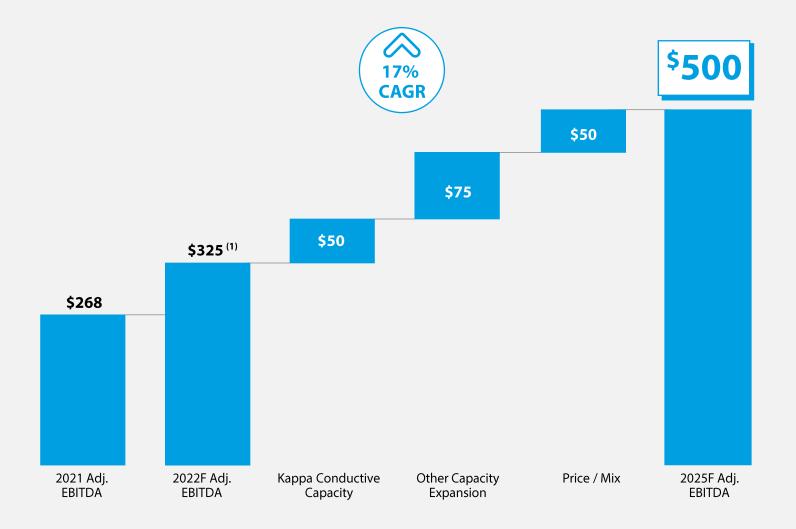
Growing regardless of economy

Strategic timing

Growth Outlook

Mid-Cycle Adj. EBITDA Capacity

(\$ in millions)



Growth Threshold

Global megatrends are driving our opportunity

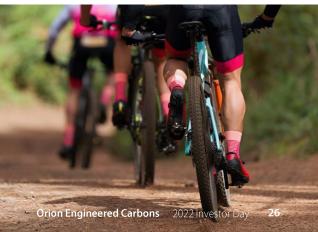
Integrated R&D platform and customer relationships key to success













Essential Chemistry For Today's and Tomorrow's World

Advantages of Engineered Carbons

- Reinforcing or strengthening agent
- Protective coatings
- Enhances functionality of pigments & adhesives
- Electrical conductivity







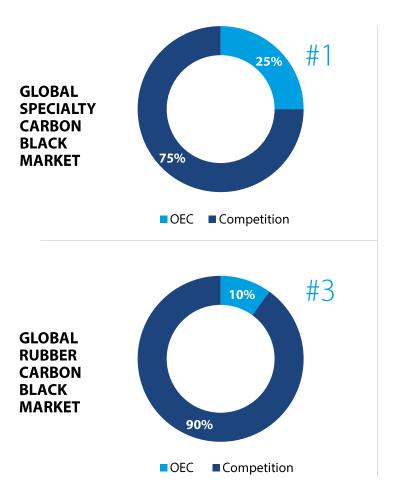






Strategic Strengths

Broadest Production Capabilities, Technology and Product Portfolio

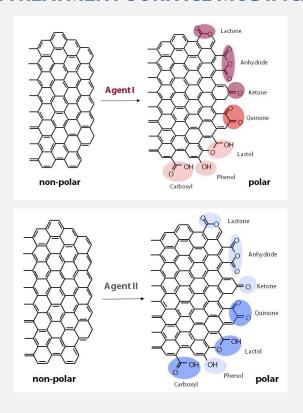


PRODUCTION TECHNOLOGIES AND APPLICATIONS

	Furnace Black	Gas Black	Lamp Black	Thermal Black	Acetylene Gas	
	1	444				
Process Methodology	Most common process used in large scale production	OEC proprietary method	Primarily used in specialty and pigment applications	Applications in Rubber & Specialty markets	Applications in Rubber & Specialty markets	
Applications	 Tires MRG Polymers Printing Inks Coatings Adhesives & Sealants Batteries 	 MRG Polymers Printing Inks Coatings Adhesives & Sealants Batteries 	MRGPolymersCoatingsBatteries	• MRG	TiresMRGPolymersBatteries	
Competitor Access to Technology	Widespread	Very Limited	Very Limited	Very Limited	Very Limited	
		Limited competitor access to this technology & production process				



AFTER TREATMENT SURFACE MODIFICATION



Strategic Strengths

Broadest Production Capabilities, Technology and Product Portfolio

PROVIDER OF LEADING-EDGE AFTER-TREATMENTS

- Enhances functionality and performance
- Exclusive or preferred provider
- Can command premium margin

PROCESS METHODOLOGY

 Oxidative agents used to enhance physical characteristics

APPLICATIONS

Adhesives

& sealants

Batteries

- Polymers
- Printing
- inks
- Coatings

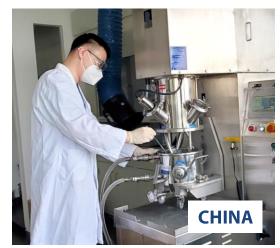
COMPETITOR ACCESS TO TECHNOLOGY

Limited

Strong Innovation Capabilities

Advanced, Integrated R&D Platform with Locations Around the World









World Scale Innovation **Platform**

State of the Art Equipment













World Scale Innovation **Platform**

Integrated R&D platform encompasses:

Research laboratories

Technical support centers

Test, pilot and mini plants

World Scale Innovation **Platform**

R&D Project **Acceleration Capability**



Modular and highly flexible set-up enables testing and analysis of varying product

PILOT PLANT

formulations and operating conditions Facilitates development of targeted solutions



MINI PLANT

- Small batch production for internal and customer testing and analytics
- Enables real-world testing of innovations & new formulations



GAS BLACK RESEARCH PLANT

- Product and process development
- Enables faster scaling of production

Innovation Initiatives

R&D Priorities



CONDUCTIVITY

Develop conductive carbons for batteries and conductive applications



CIRCULARITY

Leveraging end of life tires and organic carbon sources



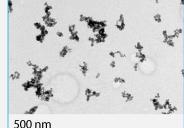
OPERATIONS EXCELLENCE

Drive production efficiencies via improved yield and capacity utilization

BROADEST RANGE OF PRODUCTION TECHNOLOGIES FOR CONDUCTIVE CARBONS

Innovation Initiatives: **Enabling Carbons**

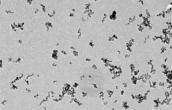




Easy to alter surface area/structure in a wide range

GAS BLACK PROCESS



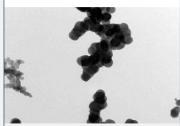


500 nm

Gas Black has small particles and high structure and slightly oxidized surface

LAMP BLACK PROCESS





500 nm

One unique grade, great for dispersion and with excellent purity

ACETYLENE GAS PROCESS

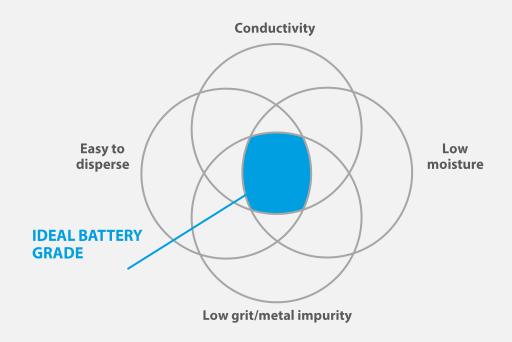


500 nm

Unique grades, highly conductive, extraordinary purity, hydrophobic

Innovation Initiatives: **Enabling Carbons**

OPTIMIZING PERFORMANCE REQUIRES A MIX OF CONDUCTIVE CARBON FORMS



APPLICATIONS – CONDUCTIVITY SYSTEMS AND BATTERIES









Innovation Initiatives: **Enabling Carbons**

OPTIMIZING PERFORMANCE REQUIRES MIX OF CONDUCTIVE CARBON FORMS

CNTs (at low loading)

Kappa conductive (at low

Short range: kappa crosslinks CNT and provides intimate contact with active material

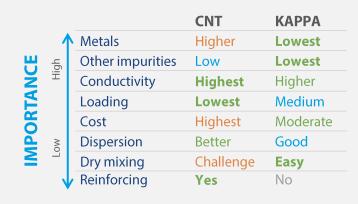
High number of small kappa particles creating robust

surface linkage

Cathode active material (non-conductive)

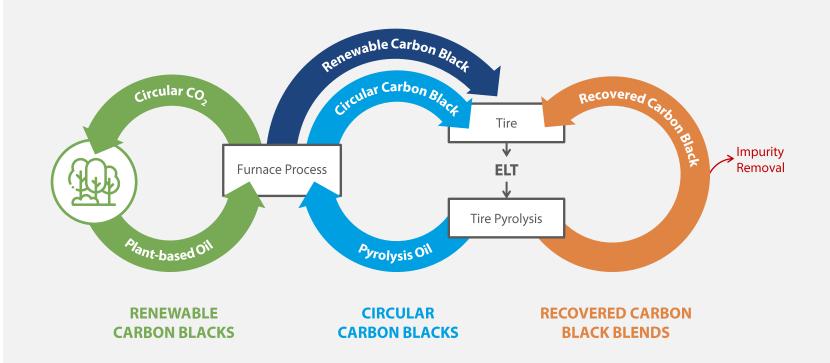
Long range: CNT crosslinks active material particles through battery cycling

Mix of CNT and kappa leads to synergistic effect for performance and cost



Innovation Initiatives: Recyclable Carbons

RESPONDING TO CUSTOMER-DRIVEN FOCUS ON THE CIRCULAR TIRE OPPORTUNITY

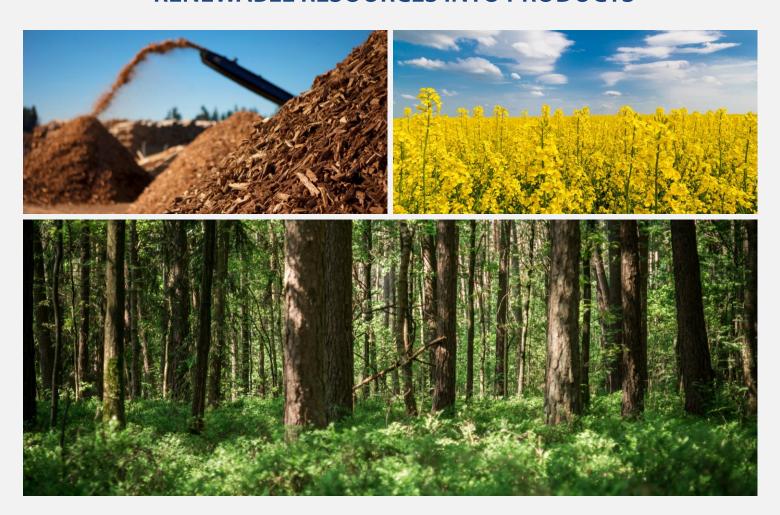


Leveraging R&D leadership to identify multiple pathways to circularity

FOCUSED ON DEVELOPING AND IMPROVING METHODS TO CONVERT RENEWABLE RESOURCES INTO PRODUCTS

Innovation Initiatives: Renewable Carbons

Developing Organic Feedstocks



ENABLING CARBONS PRODUCTS

e-Mobility: Kappa conductives; enabling lithium-ion batteries

New Processing Technologies:

Emissions reduction



Sustainability & Innovation

Objectives Aligned

RECYCLED CARBONS PRODUCTS

ELT Pyrolysis Oil as Feedstock: Circular carbon black

ELT Recycled Carbon Black:

Recover and reuse

Tire: Ecorax[™] Circular 210/215/220

Coatings: XPB10017



OEC INNOVATION PILLARS

RENEWABLE CARBONS PRODUCTS

Organic Oils & By-product Vegetable Oils

Tire: Ecorax[™] Nature 105

Coatings: XPB10005, XPB10006

Printing: Printex[™] Nature 35



OPTIMIZE OPERATIONS BY ENHANCING YIELD AND CAPACITY UTILIZATION

Innovation Initiatives: Operations Excellence

Driving Operating Productivity



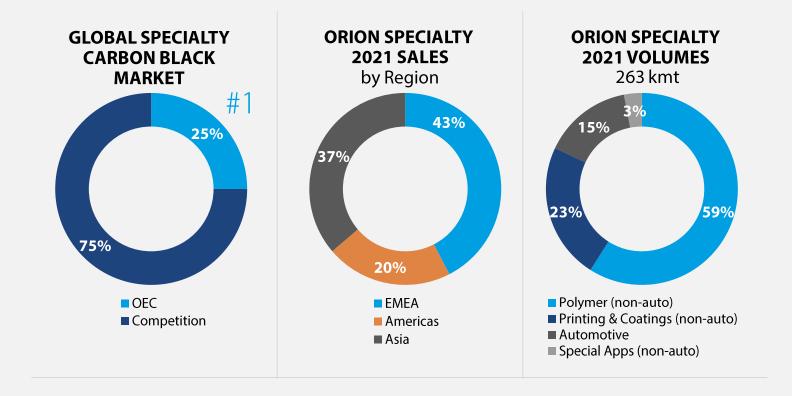






Run Video

Competitive Positioning





Leading global producer



Diverse range of products and applications



Significant growth outlook

Specialty is Special

Serve multiple, high-value market segments

Differentiated portfolio including conductive additives

Close to our customers







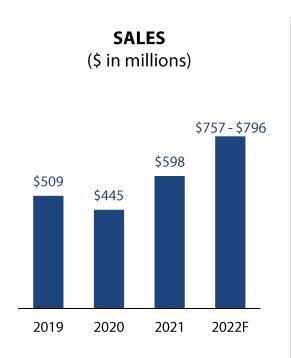


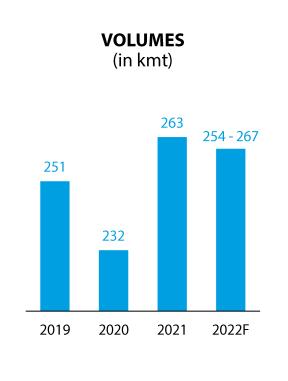


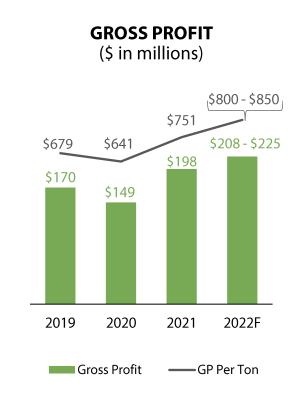


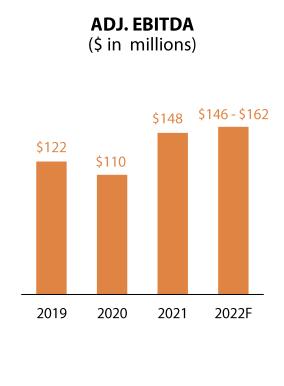
Specialty's Growing Contribution

Strong Platform For Growth



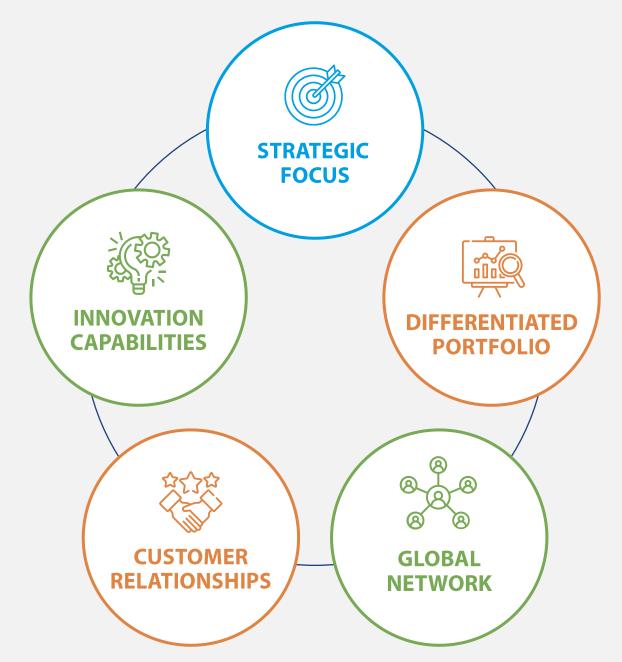






Strategic Strengths

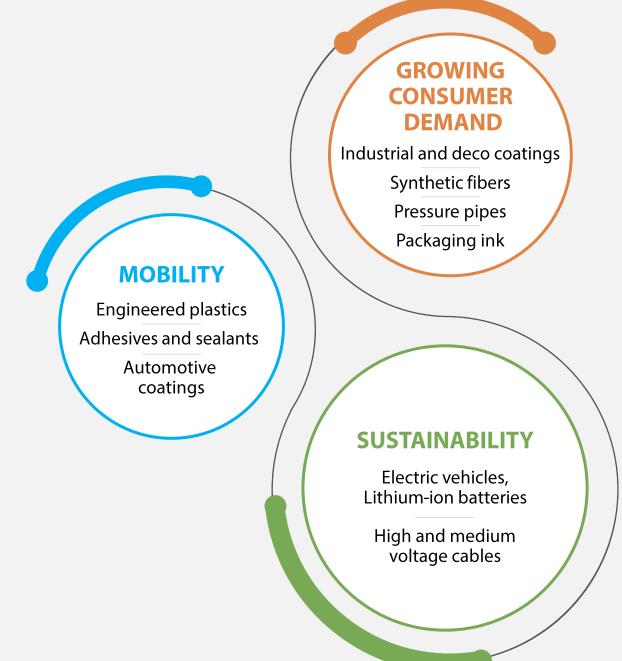
Proven Strengths in Key Enablers of Success



Run Customer Testimonial Video

Growth Outlook

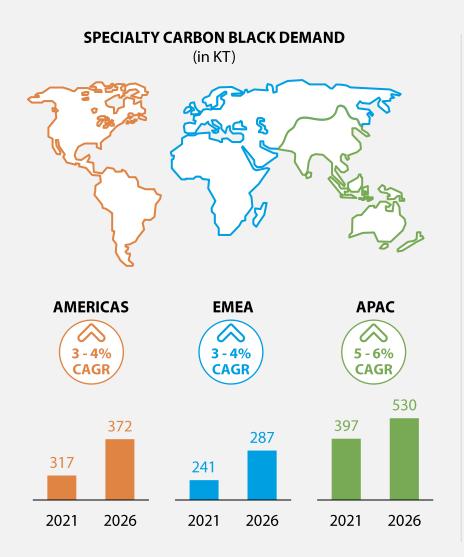
Favorable Megatrends



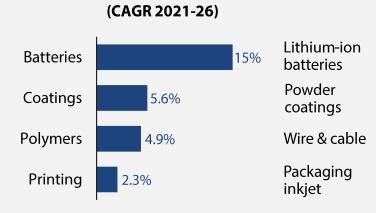
FAVORABLE MEGATRENDS UNDERPIN GROWTH OUTLOOK

Growth Outlook

Demand growth across World Regions







DEMAND GROWTH BY SEGMENT





Capturing the Growth Opportunity

Premium, conductivity and capacity expansion

STRATEGIC FOCUS



CONDUCTIVITY/SUSTAINABILITY

- Kappa conductive additive family
- Favorable environmental profile



PREMIUM GROWTH

- Attractive markets
- Differentiated and tailor-made grades



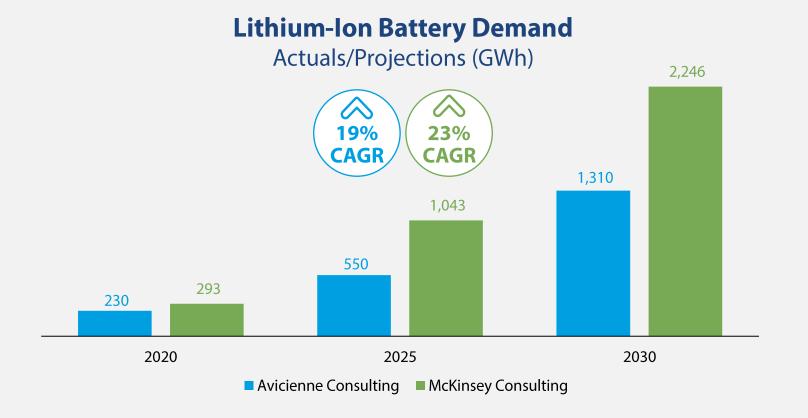
TARGETED CAPACITY EXPANSION

- Acetylene greenfield facilities
- **Premium assets**





The Conductivity Opportunity



Exponential lithium-ion battery demand growth

Demand underpinned by megatrends including EV adoption

Conductive additive demand growth above current market capacity

The Conductivity Opportunity

Leading producer of acetylene based conductive additives



Quadruple current capacities with announced greenfield facility in Texas



Leverage EV megatrend, highend cable market growth and other sustainable markets



Prepare for further portfolio and capacity expansion

The Conductivity Opportunity

Enhanced battery performance by kappa conductive additives

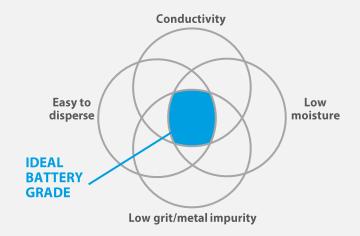
OEC kappa series for lithium-ion batteries, high-end cables

Acetylene and furnace based conductive additives

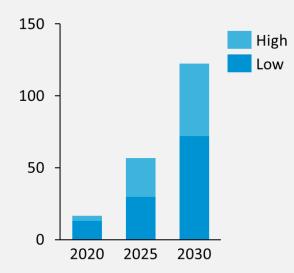
Expanding innovation capabilities

Strong underlying growth outlook

Manufacturing facilities with favorable environmental profile



Conductive additives market growth (kmt)



Source: Orion estimates Orion Engineered Carbons 2022 Investor Day 58

SELECTED INITIATIVES

Premium Growth and **Expansion**

Kappa Expansion

Gas Black Expansion



New Post Treatment Units

Reactor Upgrades

New Huabei Site

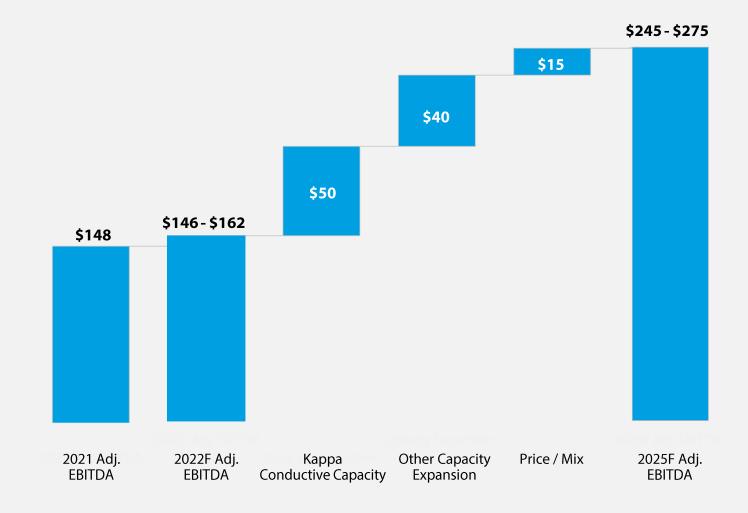


- Well established, unique grade portfolio
- Excellent application performance
- +15-20% volume growth over next 5-7 years

+\$8-\$11millions EBITDA

Growth Outlook

Specialty Segment Mid-Cycle Capacity (\$ in millions)









Specialty is Special



LEADING GLOBAL PRODUCER



DIVERSE RANGE OF PRODUCTS AND APPLICATIONS



SIGNIFICANT GROWTH OPPORTUNITY



Run Video

Rubber Segment's Essential Role

Market leader with global scale and operations

Solid foundation for growth

Positioned to thrive in changing market



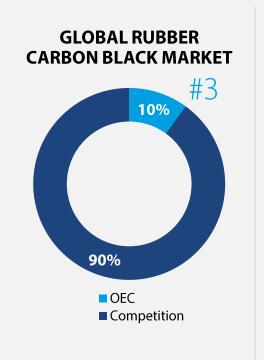


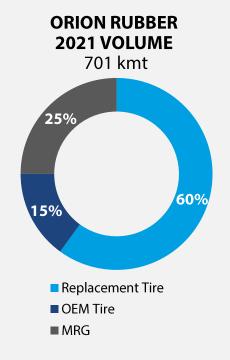


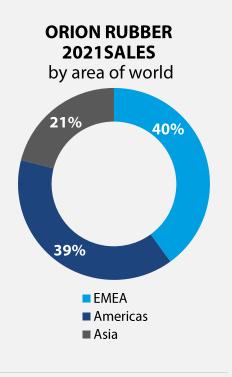




Competitive Positioning









Leading market position: 3rd largest global producer by volume



Balanced portfolio by volumes and geography



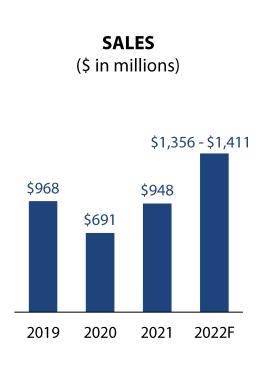
Strong customer relationships

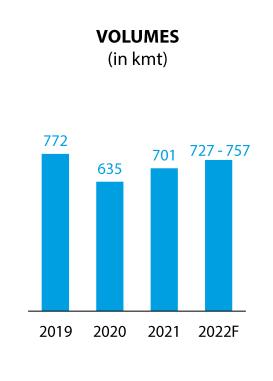


Solid and sustaining contributor to consolidated results

Rubber's Solid Foundation

Solid and Sustaining Contributor to Results









GROWTH DRIVERS

TRADITIONAL





MILES DRIVEN



SUSTAINABILITY



TIRE **PRODUCTION**



EV MOBILITY



VEHICLE PRODUCTION

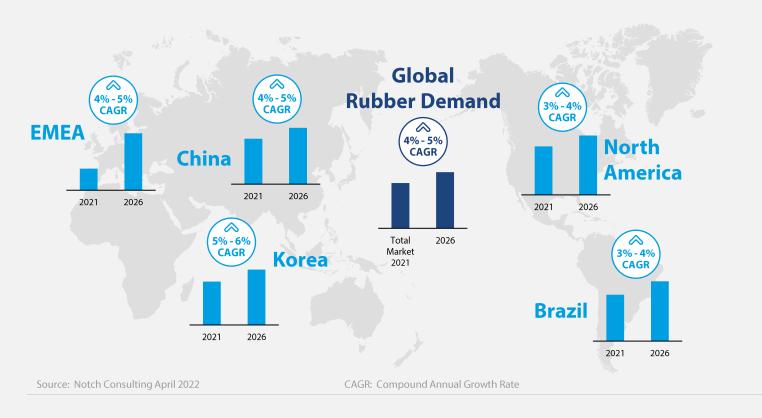


TIRE DESIGN

Growth Outlook

By Area Of The World

GLOBAL RUBBER DEMAND



Market Complexity & Dynamics

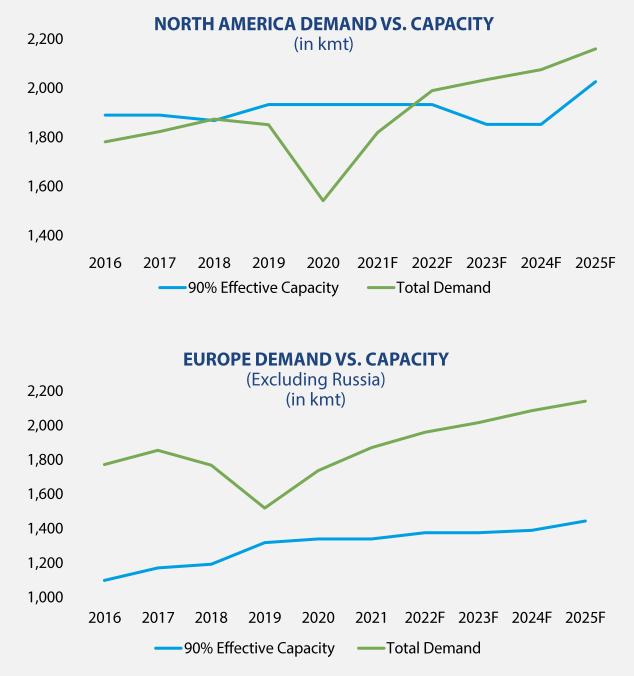
Global "in-sourcing" trends

Capacity / demand imbalance

Supply chain disruption

Growth Outlook

Capacity / Demand **Imbalance**







Growth Opportunity: Americas

STRATEGIC FOCUS

Optimize price and mix to capture capacity/demand imbalance opportunity

Drive efficiencies and incrementally debottleneck capacity

Innovate and deploy sustainable solutions



Growth Opportunity: EMEA

STRATEGIC FOCUS

Address supply/demand imbalance

Drive efficiencies and incrementally debottleneck capacity

Innovate and deploy sustainable solutions

Advance strategic relationship model



Growth Opportunity: Asia

STRATEGIC FOCUS

Targeted capacity expansion

Optimize mix between specialty and rubber

Drive efficiencies and incrementally debottleneck capacity



Sustainable Solutions

Circularity is a key focus of many customers

Expect recyclable/renewable carbon use in tires will be 10% of market by 2030

ENABLING CARBONS Develop sustainable solutions for customers



Aligned with Sustainability Objectives



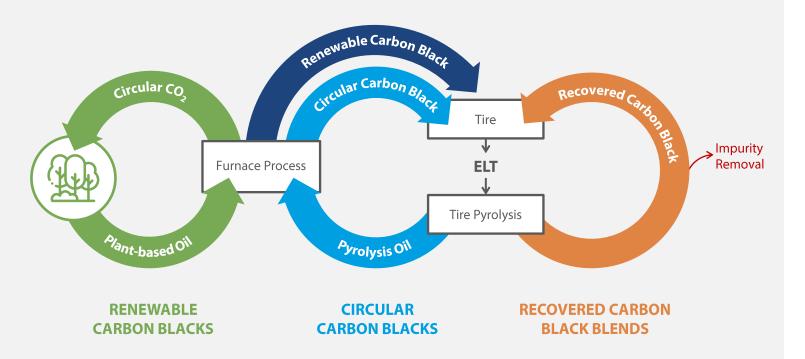


OEC **INNOVATION PILLARS**

RENEWABLE CARBONS Leverage renewable resources



MULTIPLE PATHWAYS TO CIRCULARITY



Sustainable Solutions

Leveraging R&D leadership to identify best pathways

Learn and collaborate to capitalize on industry developments

Run Customer Testimonial Video



COMPETITIVE STRENGTHS

Leading R&D platform

Understand customer requirements

Range and scale of production capabilities



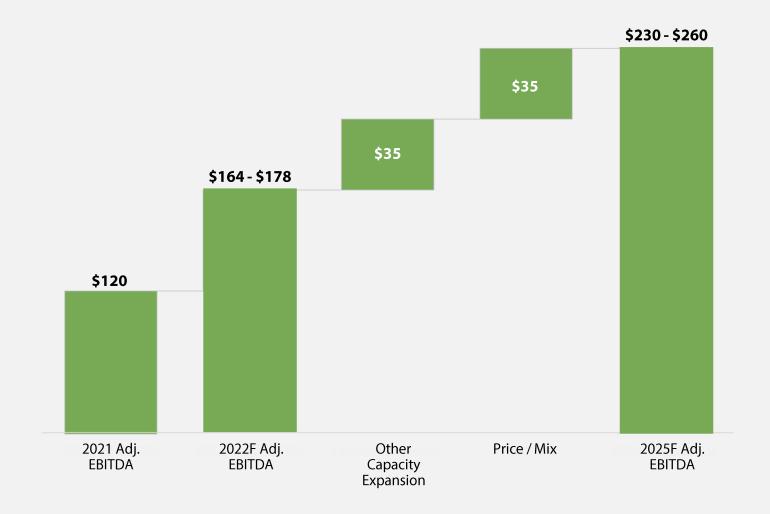
CUSTOMER BENEFITS

Portfolio of solutions

Concept to market speed

Growth Outlook

Rubber Segment Mid-Cycle Capacity (\$ in millions)









Rubber Segment's Essential Role



LEADING GLOBAL PRODUCER



SOLID FOUNDATION FOR GROWTH



POSITIONED TO THRIVE

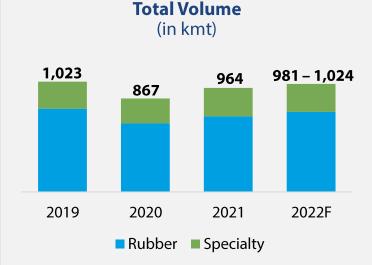


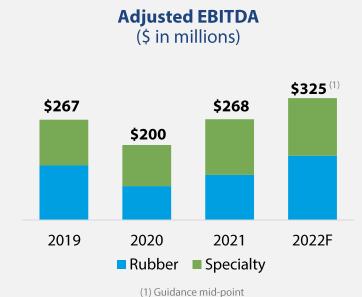


Strong Foundation

Delivered Resilient Results in Challenging **Environment**









MOVING AWAY FROM

Constrained capital allocation due to EPAmandated capital expenditures

Maintenance capital expenditures focused on shortterm fixed cost vs. long-term cost of ownership

Focus on managing for liquidity

Pivot Toward Growth

Value creation mindset

MOVING TOWARD



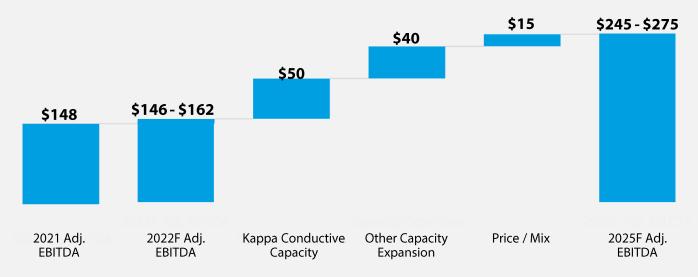
Investing in growth



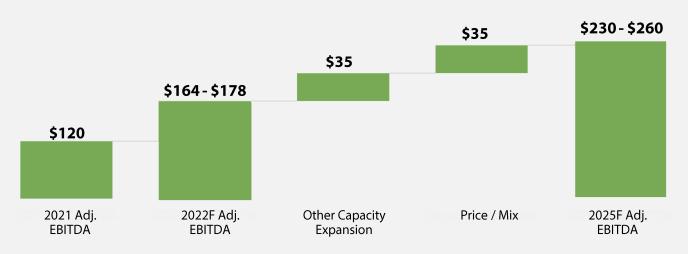
Strengthening operating productivity

Segment Mid-Cycle Capacity

Specialty Segment (\$ in millions)



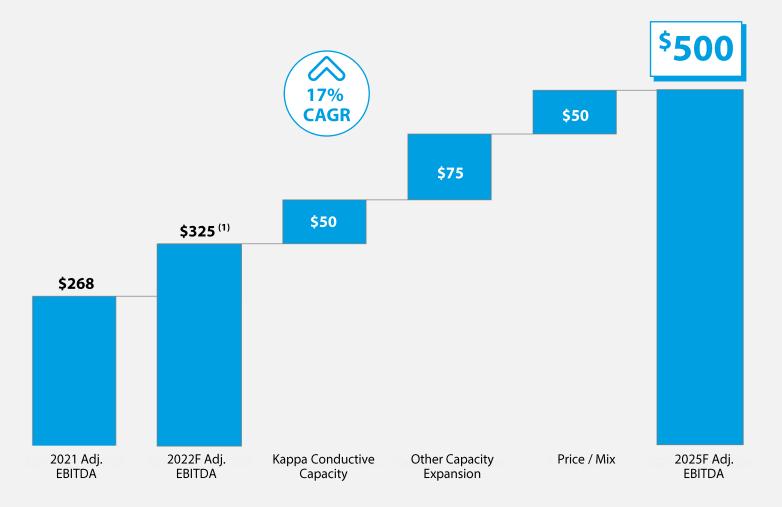
Rubber Segment (\$ in millions)



Growth Outlook

Mid-Cycle Adj. EBITDA Capacity

(\$ in millions)



INVESTING IN GROWTH



Investments prioritized by return objectives



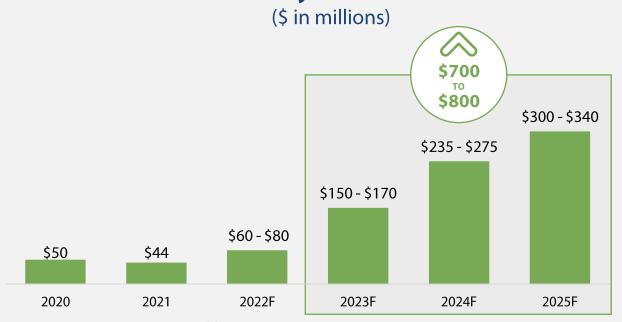
Focused on the kappa conductive and sustainable opportunities



Strengthen project management capabilities

Value Creation Mindset

Mid-Cycle Discretionary Free Cash Flow (1)



Discretionary Free Cash Flow =
Adj. EBITDA – Maintenance & EPA Cap Ex – Dividends – Interest – Taxes

OUTLOOK FOR SIGNIFICANT IMPROVEMENT IN DISCRETIONARY FREE CASH FLOW

SUPPORTS BALANCED APPROACH TO DRIVING GROWTH AND RETURNS TO SHAREHOLDERS

Value Creation Mindset

CAPITAL SPENDING PRIORITIES

HIGH RETURN OPPORTUNITIES

- Ravenna and the rampup of Huaibei
- New kappa plant
- High return growth investments

MAINTENANCE CAP EX

- Safety and long-term solutions
- Reliability and productivity

CAPITAL SPENDING OUTLOOK

(\$ in millions)



Value Creation Mindset

Investing in Growth





Positioned to Thrive

Mid-Cycle Earnings Capacity



Other **Capacity Expansion**

Kappa Conductive





Non-GAAP Financial Measures

We present certain financial measures that are not prepared in accordance with GAAP or the accounting standards of any other jurisdiction and may not be comparable to other similarly titled measures of other companies. For reconciliation of these non-GAAP financial measures to the most directly comparable GAAP measures, see section Reconciliation of Non-GAAP Financial Measures above. These non-U.S. GAAP measures are, but are not limited to, Contribution Margin, Contribution Margin per metric ton (collectively, "Contribution Margins"), Adjusted EBITDA, Net Working Capital and Capital Expenditures. We define Contribution Margin as revenue less variable costs (such as raw materials, packaging, utilities and distribution costs). We define Contribution Margin per Metric Ton as Contribution Margin divided by volume measured in metric tons. We define Adjusted EBITDA as income from operations before depreciation and amortization, restructuring expenses, consulting fees related to Company strategy, gain related to legal settlement, and includes equity earnings (loss) in affiliated companies, net of tax. Adjusted EBITDA is used by our management to evaluate our operating performance and make decisions regarding allocation of capital because it excludes the effects of items that have less bearing on the performance of our underlying core business. We define Net Working Capital as inventories plus current trade receivables minus trade payables. We define Capital Expenditures as cash paid for the acquisition of intangible assets and property, plant and equipment as shown in the Consolidated Financial Statements. We also use Segment Adjusted EBITDA Margin, which we define as Adjusted EBITDA for the relevant segment divided by the revenue for that segment.

We use Adjusted EBITDA, as internal measures of performance to benchmark and compare performance among our own operations. We use these measures, together with other measures of performance under GAAP, to compare the relative performance of operations in planning, budgeting and reviewing the performance of our business. We believe these measures are useful measures of financial performance in addition to consolidated net income for the period, income from operations and other profitability measures under GAAP because they facilitate operating performance comparisons from period to period and company to company and, with respect to Contribution Margin, eliminate volatility in feedstock prices. By eliminating potential differences in results of operations between periods or companies caused by factors such as depreciation and amortization methods, historic cost and age of assets, financing and capital structures and taxation positions or regimes, we believe that Adjusted EBITDA can provide a useful additional basis for comparing the current performance of the underlying operations being evaluated. For these reasons, we believe EBITDA-based measures are often used by the investment community as a means of companies in our industry. By deducting variable costs (such as raw materials, packaging, utilities and distribution costs) from revenue, we believe that Contribution Margins can provide a useful basis for comparing the current performance of the underlying operations being evaluated by indicating the portion of revenue that is not consumed by these variable costs and therefore contributes to the coverage of all costs and profits.

Different companies and analysts may calculate measures based on EBITDA, contribution margins and working capital differently, so making companies on this basis should be done carefully. Adjusted EBITDA, Contribution Margins and Net Working Capital are not measures of performance under GAAP and should not be considered in isolation or construed as substitutes for revenue, consolidated net income for the period, income from operations, gross profit and other GAAP measures as an indicator of our operations in accordance with GAAP.

Non-GAAP Metrics Reconciliation

FY22- Financial Guidance and Assumptions

Guidance			
Adjusted EBITDA	\$310M - \$340M		
Adjusted EPS	\$2.00 per share - \$2.35 per share		
Capital Expenditures	\$240M - \$260M		
Depreciation & Amortization	\$110M - \$115M		
Effective Tax Rate	27% - 29%		
Cash Debt Service	\$28M - \$30M		
Basic Share Count at December 31, 2021	60.7M		

Select Assumptions and Sensitivities		
Working Capital (1) \$10/bbl change in average feedstock price changes NWC over 3 - 4 month period by ~\$27 - \$30M		
FX	1% change in EUR/USD amounts to ~\$2M EBITDA FY impact	
Oil Prices ⁽¹⁾	\$1/bbl change in average feedstock cost over 12-month period amounts to ~\$0.7 - \$1.0M FY EBITDA impact	

Non-GAAP Metrics Reconciliation

Adjusted EBITDA Reconciliation

	2021	2020	2019
Net Income	\$134.7	\$18.2	\$86.9
Add back income tax expense	51.7	8.1	33.2
Add back earnings in affiliated companies, net of tax	(0.7)	(0.5)	(0.6)
Income before earnings in affiliated companies and income tax	\$185.7	\$25.8	\$119.5
Add back interest and other financial expense, net	38.0	38.7	27.6
Add back reclassification of actuarial losses from AOCI	4.8	9.9	-
Income from operations	\$228.5	\$74.4	\$147.1
Add back depreciation and amortization of intangible assets, right of use assets, and property, plant and equipment	104.1	96.6	96.7
EBITDA	\$332.6	\$171.0	\$243.8
Earnings in affiliated companies, net of tax	0.7	0.5	0.6
Extraordinary expense items related to COVID-19	-	3.9	-
Consulting fees related to Company strategy	-	-	1.3
Evonik legal settlement:			
Cash settlement	(79.5)	-	-
Release of legal reserve, net	(3.4)	-	-
Long term incentive plan	5.2	4.4	9.4
EPA-related expenses	2.3	5.2	4.0
Environmental reserve accrual	7.2	-	
Other adjustments	3.3	15.0	8.2
Adjusted EBITDA	\$268.4	\$200.0	\$267.3
Adjusted EBITDA Specialty Carbon Black	\$148.40	\$110.00	\$122.10
Adjusted EBITDA Rubber Carbon Black	\$120.00	\$90.00	\$145.20

Non-GAAP Metrics Reconciliation

Segment Gross Profit & Gross Profit per ton Reconciliation

Specialty Carbon Black Segment

	2021	2020	2019
Net Sales	\$598.2	\$445.2	\$508.5
Cost of Sales	(400.6)	(296.5)	(337.9)
Gross Profit	\$197.6	\$148.7	\$170.6
Volume (kmt)	263.2	231.9	251.0
Gross Profit Per Ton	\$751	\$641	\$680
Adj. EBITDA	\$148.4	\$110.0	\$122.1
Adj. EBITDA (Margin %)	24.8	24.7	24.0

Rubber Carbon Black Segment

	2021	2020	2019
Net Sales	\$948.6	\$691.2	\$967.9
Cost of Sales	(759.6)	(547.6)	(748.6)
Gross Profit	\$189.0	\$143.6	\$219.3
Volume (kmt)	701.1	634.9	772.1
Gross Profit Per Ton	\$270	\$226	\$284
Adj. EBITDA	\$120.0	\$90.0	\$145.2
Adj. EBITDA (Margin %)	12.7	13.0	15.0

Non-GAAP Metrics Reconciliation

Discretionary Free Cash Flow Reconciliation			
	2020	2021	2022 ⁽¹⁾
Adj. EBITDA	200	268	325
Capex excl. Growth	-121	-164	-176
Dividends	0	0	-5
Interest	-21	-23	-30
Tax	-8	-38	-44
DCF \$	50	44	70